Power Matters.[™]



Next Generation Power Discretes

Chris Hart Aerospace Director of Marketing, DPG <u>chris.hart@microsemi.com</u>

Company Overview



- Leading-Edge Semiconductor Solutions Differentiated by:
 - Performance
 - Reliability
 - Security
 - Power
- Solid Financial Foundation
 - FY2016 Revenue: \$1.6B
 - 4800 employees today
- Major Focus Products
 - FPGA and ASIC
 - Timing and OTN
 - Mixed-Signal and RF
 - Switches and PHYS
 - Storage Controllers
 - Discretes and integrated power solutions



Microsemi Space Pedigree





- Developing space solutions for six decades
- Proven track record of innovation, quality, and reliability

Broad Solutions Portfolio

• Power, mixed-signal, and digital, for bus and payload applications

Expanding our Product Portfolio through Continuous Innovation

Partner for the Long Run

• 60 Year space heritage

Delivering Comprehensive Space Portfolio

| Radiation-Tolerant FPGAs | High Performance, High Density, Low Power TID up to 300 Krad, SEL Immune RTG4 FPGAs up to 300 MHz and 150K LE RTProASIC3, RTAX and RTSX-SU QML Qualified |
|---|--|
| Rad-Hard Mixed Signal Integrated Circuits | Telemetry and Motor Control Space System Managers High Side Drivers Regulators and PWMs Extensive Custom IC Capability |
| Space Qualified Oscillators | Ovenized Quartz Oscillators Hybrid Voltage Controlled and Temperature Compensated Crystal Oscillators Cesium Clocks |
| Rad-Hard Power Solutions | Rad-hard JANS Diodes, Bi-Polar Small Signal Transistors, and MOSFETs Rad-hard Isolated DC-DC Converter Modules Custom Power Supplies 2 W to > 5 KW Linear and POL Hybrids Electromechanical Relays |



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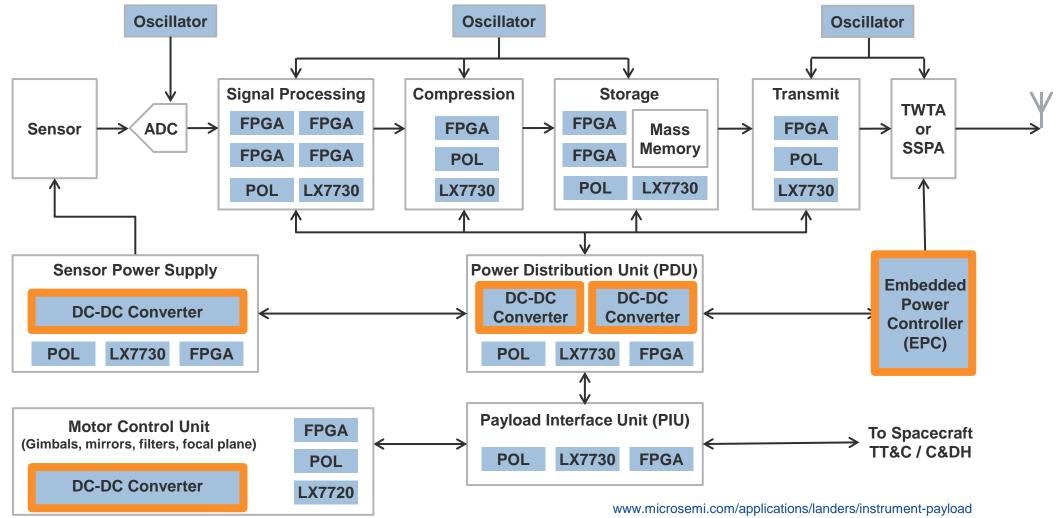
Agenda

- Discrete Power Product Overview
- Quality and Manufacturing Excellence
- Discrete Highlights
- New space
- What's next for power discretes?



Portfolio Breadth: Example Signal Processing Payload

Integrated Power Solutions and Discretes



\sub Microsemi.

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Space Executive Overview

- 60 years of flight heritage on hundreds of space programs
- Widest discrete product portfolio of any space component manufacturer
 - **Dominate role** in Defense Logistics Agency (DLA) Qualified Manufacturers List: >75% of total slash sheets
 - First company to have diodes qualified to space level (JANS qualification) by DLA (formerly DSCC)
 - Over 95% of the product portfolio is EAR99
- Over 30 years of space power supply design expertise with zero in-flight failures
- Internal packaging and radiation-hardened by design expertise for discretes and hybrids
- Comprehensive High-Reliability Plastic / Non-hermetic Product Portfolio
- Superior manufacturing and quality system ideal for high-reliability applications
 - AS9100/ISO9001, MIL-PRF-38534, MIL-PRF-19500, LEAN processing
- Continue to be a market leader in space and radiation-hardened applications
 - Intense focus on system level solutions to meet our customers' needs today and tomorrow
 - Leverage our breadth of technology and core strengths around packaging, radiation effects and design, quality, and reliability
- C Microsemi.

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Investment in Customer Experience

"Increase our value to our customers to enable them to develop highly reliable systems using our products"

- Developing strategic relationships with our customers
 - Understand our customers and their requirements
 - Determine and improve customer relationships through feedback

Making information you need easier to get

- Improved online web experience
 - Information, structure, search, contact information, and customer portals

Streamlined customer communication channels

• Dedicated product point of contacts for specific markets (ie...Aerospace, Defense, Industrial)

Facilitating customer education

- Space Forum (North America, Europe, and India)
- Space Brief News Letter





Investment in Operational Excellence

"Ship highly reliable products on time with excellent quality at optimal cost"

- Optimizing global operations capability and developing centers of excellence
 - Massachusetts, Ireland, and Philippines
- Operations: Metric driven organisation based on responsibility and communication
 - 5S, LEAN, Continuous Improvement, Value stream, TWI standardised training, Supply Chain partners

Engineering: Data-driven connected workplace for process understanding, control and improvement

- Cross-site engineering competency and capability enabling best practice process development
- Industry leading data harvesting and analysis with full genealogy from fab through to conformance inspection
 - Extensive use connected test equipment for statistical process control
- Enhancing University Relationships Materials science studies, intern programs aiding in best practice development
- Quality: Building a Quality Culture based on metrics for continuous improvement
 - Driving compliance through culture and metrics

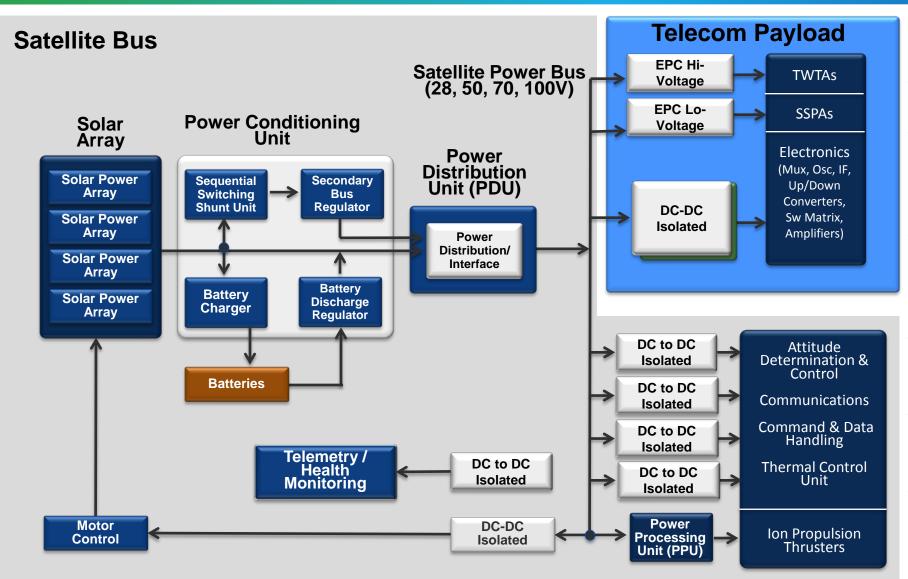
• Leverage expertise, knowledge, and resources across Microsemi to develop best in class processes

Knowledge sharing across product lines and markets

C Microsemi.



Satellite Power System (Telecom Payload)



System Architecture Drivers

- Isolated power topologies provide fault isolation
- High voltage power bus provides significant cost savings through weight reduction
- Long inductance paths between supply and load drive **distributed power topologies**
- Distributed power topologies are often non-efficient due to multiple stages
- Point of load solutions take up valuable real estate for digital designer
- Radiation performance in power supply is critical to avoid single point of failure

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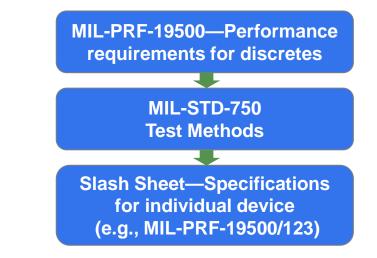
Space Power Products

| Product Family | Target Application/ Sub-System | Key Differentiation | Key Products |
|--|---|--|--|
| Radiation- Hardened Isolated DC-DC Converters | Power conditioning unit (PCU) Electronic Power Convertor (EPC) Power distribution unit (PDU) System power bus convertor (DC-DC) Power Processing Unit (PPU) Ion propulsion thrusters | Highest output power and efficiency Robust SMT construction Hundreds of successful space missions Greatest customization flexibility without added schedule risk Shortest lead times | SA50 Family - Catalog and semi-custom power solutions w/ EMI filtering 25+years of flight hours with 0 failures Worst-case analysis on hundreds of space programs |
| Radiation- Hardened Power Discretes: JANS Diodes, Bi-Polar Transistors, MOSFETs | Power conditioning unit (PCU) Electronic Power Convertor (EPC) Power distribution unit (PDU) System power bus convertor (DC-DC) Power Processing Unit (PPU) Ion propulsion thrusters | Broadest JANS QPL portfolio Low Dose Rate guaranteed bipolar transistors Largest glass diode and transistor family in the market Devices on over 75% of the available slash sheets | Small Signal Glass Diodes, Rectifiers, Schottky Diodes Voltage and Current Regulators Protection Devices Bipolar Transistors |
| Radiation- Hardened Hybrids: Linear and Switching | Point of Load (POL) Distributed power supplies in payloads | DLA MIL-PRF-38534-certified facility Highest level of integration to allow for optimal power footprint near digital circuits Optimized for distributed power architectures | MHP8565A (smallest radiation- hardened, QML-certified 4 A solution on the market—ideal for LEO orbits) |
| High-Voltage Electromechanical Relays | Power conditioning unit (PCU) Power distribution unit (PDU) System batteries Latching relays High Voltage switching for thrusters | Vacuum-sealed, ultra-low leakage rates Broad range of High Voltage 4 kV–10 kV Highest reliability Extensive heritage in space | Several hundred relays are used per satellite in various applications New investments being made in new high voltage |



Quality and Screening Flows

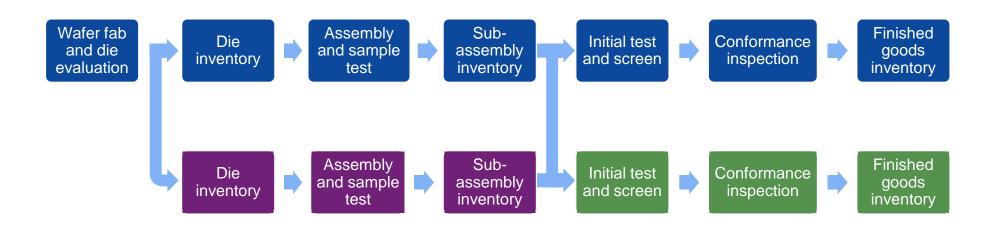
- MIL-PRF-19500 (radiation hardness assured (RHA) supported on many bipolar transistors)
 - JAN (Joint Army/Navy)
 - JANTX (Extra testing)
 - JANTXV (Extra testing + visual)
 - JANS (Full Space Screening)
 - Eight radiation hardness assurance (RHA) levels (M, D, P, L, R, F, G, and H)
 - JANHC—TX Level LAT/testing for die sales (bare die)
 - JANKC—Space Level (JANS) LAT/testing for die sales
 - Others-M, MA, MX, MXL (non-JAN "equivalent" screening)



- MIL-PRF-38534 (radiation hardness assured (RHA) on several hybrids)
 - QML Classes H and K
- MIL-PRF-35835 (supported by other divisions within Microsemi)
 - QML Classes Q and V



Discrete Manufacturing Flow





Microsemi Lawrence (160 sq ft facility)

Wafer fab, JANS and SCD assembly/screening (export-controlled handling capabilities for assembly, test, screening on custom products), package development



Microsemi Ireland (90 sq ft facility)

Screening, test, verification of JANTX and JANTXV (over 600K test sockets and over 100 test methods qualified to MIL-STD-750)—No major audit findings by DLA, Aviation Center of Excellence



Microsemi Philippines :

Assembly of hermetic glass and metal can product up to JANTXV level



Microsemi Discrete Heritage Product Offering

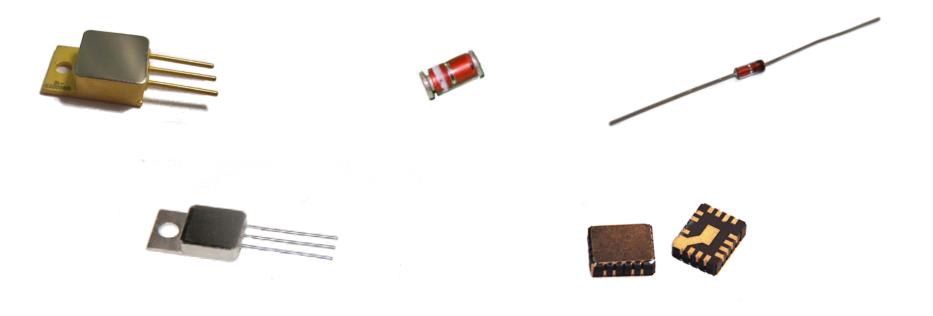
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 - Over 95% of the product portfolio is EAR99

Today, Microsemi's Discrete Products leads the way in...

- Product Breadth
 - Diodes, Rectifiers, Schottkys, Zeners, Transient Voltage Suppressor (TVS) Diodes, Bipolar Junction Transistors
- Standard Generation and Improvements with DLA
 - JANS, Low Dose Rate tested Bipolars, Specification Standardization, and Screening
- Power system expertise
 - Application support for discrete designs as well as internal design capabilities
- Manufacturing capacity
 - Over 600,000 burn-in sockets in Ireland alone
- No one has the **product breadth, expertise, and capacity Microsemi** does...







Discrete Products and Packages

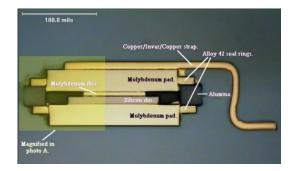
Unique Microsemi Power Solution for High Power Schottky Diodes – ThinKey ™ Glass Package and Metal Can Packages and Products – Small Signal and Power Surface Mount Packages - Power



ThinKey[™]—Maximize Power Supply Performance

- JANTXV1N6872-6905 and 6910-6942, (MIL-PRF-19500/719-726)
 - (25 A-150 A, 15 V-100 V, Schottky)
- Double plug construction, no wire bonds
- Surface mount with top strap available on anode or cathode
- Double-side cooling to maximize heat dissipation
- High surge capability, no internal strap or wire bonds
- Low inductance due to no internal strap or wire bonds
- Weight: 0.9 g–1.8 g (9x lighter than TO-254)
- Low thermal resistance: typical 0.2 °C/W–0.85 °C/W
- No soft solder used in construction
 - Eliminates solder creep and re-crystallization during power cycling and high-temperature storage
 - Prevents solder seal from mixing with mounting solders to ensure no compromise of the hermetic seal
- Pre-cap inspection easily performed prior to seal (JANTXV and JANS equivalent)
- Rugged ceramic and metal construction, no glass seals
- All dies (Schottky, TVS, and rectifier) made on MSC QPL line.

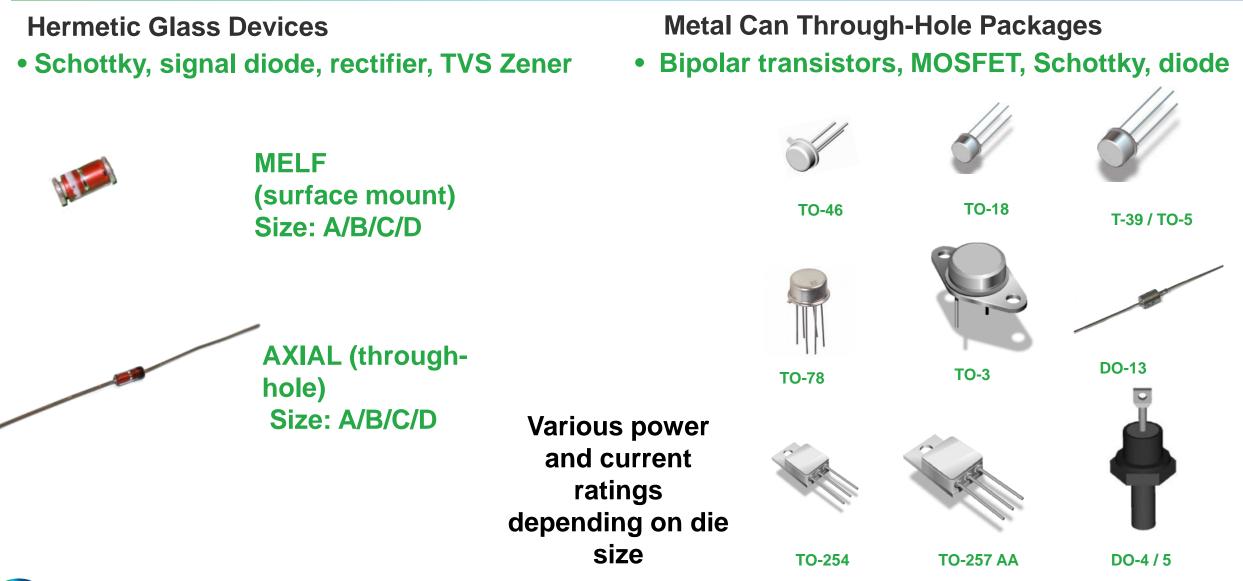






Hermetic Packages (Glass and Metal Can)

Microsemi



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Microsemi Discrete Heritage Glass Product Offering

- Devices offered in hermetic glass packages
 - Small Signal Diodes
 - Rectifiers
 - Schottkys
- Glass Packages and Ratings
 - Surface Mount and Axial Lead

MELF (surface mount) Size: A/B/C/D



AXIAL (through-hole) Size: A/B/C/D

| Package | Current Rating (A) Rectifier | Power Rating (W) Zener |
|---------|---------------------------------|---------------------------|
| А | 1 | 1 |
| В | 3 | 5 |
| С | 12–20 | 1500 (TVS) |
| D | 0.5 | 0.5 |

Sample Set of Hermetic Glass Small Signal Diodes

| Part | Slash | | Rated | Device | Rated | Max |
|-----------------|-------------|-------------------------|---------|--------|---------|-------|
| Number | Sheet | Package | Voltage | Speed | Current | Tj |
| 1N4148-1 | /116 | DO-35 (Axial) | 75V | 5ns | 0.2A | 175⁰C |
| 1N4148UR-1 | /116 | DO-35UR (DO213AA) | 75V | 5ns | 0.2A | 175⁰C |
| 1N4150-1 | /231 | DO-35 (Axial) | 50V | 4ns | 0.2A | 175⁰C |
| 1N4150UR-1 | /231 | DO-35UR (DO213AA) | 50V | 4ns | 0.2A | 175⁰C |
| 1N6638 | /578 | DO-35 (Axial) | 150V | 4.5ns | 0.3A | 175⁰C |
| 1N6638U | /578 | D-Pkg US (SM) | 150V | 4.5ns | 0.3A | 175⁰C |
| 1N6638US | /578 | D-Pkg US (SM) | 150V | 4.5ns | 0.3A | 175⁰C |
| 1N6640 | /609 | DO-35 (Axial) | 50V | 4ns | 0.3A | 175⁰C |
| 1N6640US | /609 | D-Pkg US (SM) | 50V | 4ns | 0.3A | 175⁰C |
| 1N6642 | /578 | DO-35 (Axial) | 100V | 5ns | 0.3A | 175⁰C |
| 1N6642U | /578 | D-Pkg US (SM) | 100V | 5ns | 0.3A | 175⁰C |
| 1N6642US | /578 | D-Pkg US (SM) | 100V | 5ns | 0.3A | 175⁰C |
| | | | | | | |
| 1N4148 should l | be replaced | with 1N6642 for all new | designs | | | |
| 1N4150 should l | be replaced | with 1N6640 for all new | designs | | | |

Sample Set of Hermetic Glass Rectifiers

| | Part | Slash | | Rated | Device | Rated | Max |
|------|----------|-------|----------|---------|--------|---------|-------|
| | Number | Sheet | Package | Voltage | Speed | Current | Tj |
| from | 1N5550 | /420 | B-Pkg | 200V | 2000ns | 5A | 175⁰C |
| to | 1N5554US | | B-Pkg US | 1000V | 2000ns | 5A | 175⁰C |
| from | 1N5614 | /427 | A-Pkg | 200V | 2000ns | 1A | 175⁰C |
| to | 1N5622US | | A-Pkg US | 1000V | 2000ns | 1A | 175⁰C |
| from | 1N5615 | /429 | A-Pkg | 200V | 150ns | 1A | 175⁰C |
| to | 1N5623US | | A-Pkg US | 1000V | 500ns | 1A | 175⁰C |
| from | 1N6620 | /585 | A-Pkg | 200V | 30ns | 1.5A | 175⁰C |
| to | 1N6625US | | A-Pkg US | 1000V | 60ns | 2A | 175⁰C |
| from | 1N5802 | /477 | A-Pkg | 50V | 25ns | 2.5A | 175⁰C |
| to | 1N5811US | | B-Pkg US | 150V | 30ns | 6A | 175⁰C |



Microsemi Discrete Heritage Glass Product Offering

- Devices offered in hermetic glass packages
 - Small Signal Diodes
 - Rectifiers
 - Schottkys

Sample Set of Schottky Diodes

| Part Number | Slash Sheet | Package | Rated Voltage | Rated Current | Max Tj |
|----------------|----------------|----------------------|------------------|------------------|-----------|
| 1N5819-1 | /586 | DO-41 | 45V | 1A | 125⁰C |
| 1N5819UR-1 | /586 | DO-41UR (DO213AB) | 45V | 1A | 125⁰C |
| 1N5822 | /620 | B-Pkg | 40V | ЗA | 125⁰C |
| 1N5822US | /620 | B-Pkg US | 40V | ЗA | 125⁰C |
| 1N6864 | /620 | B-Pkg | 80V | ЗA | 125⁰C |
| 1N6864US | /620 | B-Pkg US | 80V | 3A | 125℃ |

• Power Ratings for Glass Package Sizes

| Package | Current Rating (A) Rectifier | Power Rating (W) Zener |
|---------|---------------------------------|---------------------------|
| А | 1 | 1 |
| В | 3 | 5 |
| С | 12–20 | 1500 (TVS) |
| D | 0.5 | 0.5 |



Microsemi Discrete Heritage Metal Can Product Offering

• Devices offered in metal can packages

TO-18

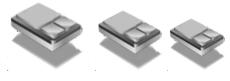
• Bipolar Transistors, Schottkys, Diodes, MOSFETs

Various power and current ratings depending on die size



T-39 / TO-5

3/4/6 PIN LCC(UA / UB / U)



SMD 2/1/0.5/0.22

| Sam | ple Se | et of Bip | olar J | unctio | on Tra | nsisto | ors |
|----------------|----------------|-----------|----------|------------------|-----------------|----------------|---------|
| Part Number | Slash Sheet | Package | Polarity | Rated Voltage | Device Speed | Rated Power | Ma T |
| 2N2222A | /255 | TO-18 | NPN | 50V | 300ns | 0.5W | 200 |
| 2N2222AL | /255 | TO-18 | NPN | 50V | 300ns | 0.5W | 200 |

| Part | Slash | | | Rated | Device | Rated | Max | RHA | Qual | Qual |
|------------|-------|-----------------|----------|---------|--------|--------|-------|------------|---------------|-------|
| Number | Sheet | Package | Polarity | Voltage | Speed | Power | Tj | Level | Level | Level |
| 2N2222A | /255 | TO-18 | NPN | 50V | 300ns | 0.5W | 200⁰C | D, R, F, H | JXVSH, HKC | JXVS |
| 2N2222AL | /255 | TO-18 | NPN | 50V | 300ns | 0.5W | 200⁰C | D, R, F, H | JXVSH, HKC | JXVS |
| 2N2222AUA | /255 | LCC4 UA | NPN | 50V | 300ns | 1W | 200⁰C | D, R, F, H | JXVSH, HKC | JXVS |
| 2N2222AUB | /255 | LCC3 UB | NPN | 50V | 300ns | 1W | 200⁰C | D, R, F, H | JXVSH, HKC | JXVS |
| 2N2222AUBC | /255 | LCC3 UBC | NPN | 50V | 300ns | 1W | 200⁰C | D, R, F, H | JXVSH, HKC | JXVS |
| 2N2484 | /376 | TO-18 | NPN | 60V | 60MHz | 0.36W | 200⁰C | D, R | JXVS R | JXVS |
| 2N2484UA | /376 | LCC4 UA | NPN | 60V | 60MHz | 0.36W | 200⁰C | D, | JXVS R | JXVS |
| 2N2484UB | /376 | LCC3 UB | NPN | 60V | 60MHz | 0.36W | 200⁰C | D, | JXVS R | JXVS |
| 2N3019 | /391 | TO-39 <i>KM</i> | NPN | 80V | 100MHz | 0.8/5W | 200⁰C | F | JXVSR | JXVS |
| 2N3019S | /391 | TO-39 <i>KM</i> | NPN | 80V | 100MHz | 0.8/5W | 200⁰C | F | JXVSR | JXVS |
| 2N3501U4 | /366 | SMD.22 (U4) | NPN | 150V | 1150ns | 5W | 200⁰C | M, R | JXV | JXV |
| 2N3501UB | /366 | LCC3 UB | NPN | 150V | 1150ns | 0.5W | 200⁰C | M, R | JXVS, R, KC | JXVS |
| 2N2907A | /291 | TO-18 | PNP | 60V | 300ns | 0.5W | 200⁰C | R | JXVS, R | JXVS |
| 2N2907AL | /291 | TO-18 | PNP | 60V | 300ns | 0.5W | 200⁰C | R | JXVS, R | JXVS |
| 2N2907AUA | /291 | LCC4 UA | PNP | 60V | 300ns | 1W | 200⁰C | R | JXVS, R | JXVS |
| 2N2907AUB | /291 | LCC3 UB | PNP | 60V | 300ns | 1W | 200⁰C | R | JXVS, R | JXVS |
| 2N2907AUBC | /291 | LCC3 UBC | PNP | 60V | 300ns | 1W | 200⁰C | R | JXVS, R | JXVS |



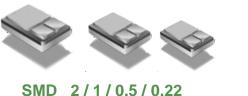
DLA

MSC

Hermetic Surface Mount Packages

• MOSFET, Rectifiers, Schottky, Transistors, TVS

| Package | Current Rating (A) |
|---------------|--------------------|
| SMD-2.0 | 75 |
| SMD-1.0 | 35 |
| SMD-0.5 | 15 |
| SMD-0.22 | 3 |
| THINKEY1 | 100 |
| THINKEY2 | 25 |
| THINKEY3 | 150 |
| THINKEY 4 | 75 |
| SLUGGER | 50 |
| 3/4/6 PIN LLC | |
| 18 PIN LLC | |



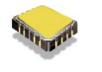




THINKEY 1 / 2/ 3 / 4



3/4/6 PIN LCC(UA / UB / U)



18 PIN LCC



In-House Testing Capabilities to Support the Mission

Total Ionizing Dose (TID)

- First company to supply TID-rated rad-hard BJTs to MIL-PRF-19500 slash sheets (JANS<u>R</u>)
 - Working with DLA on adding ELDRS to MIL-PRF-19500 and MIL-STD-750
- Testing performed per MIL-STD-883, Method 1019

Failure Analysis Lab

- Scanning electron microscope (SEM)
- High-magnification optical microscopes
- Real-time X-ray
- Digital curve-tracer
- Micro-sectioning capabilities
- Chemical and mechanical decap capabilities



- DLA-certified test facility at Microsemi
 - Lawrence, MA
- Cobalt-60 LDR TID gamma source
 - JL Shepherd 484 irradiator with a Dual-Hemisphere
 - 10 and 100 mRad (Si)/sec simultaneously



Total Ionizing Dose Expertise Fix Potential Mission Issues

[80.0]

[70.0]

[60.0]

[50.0]

[40.0]

[30.0]

[20.0]

[10.0]

[0.0]

[hFE]

JANSF2N2907A Level 2 F2080-17-1 hFE@100uA [hFE]

JANS2N2907AUB—LDR Sensitivity

- JANS2N2907AUB—surface mount
- JANSR2N2907A—through hole

Initial Testing

- ELDRS testing on die from the same wafer lot
- Unbiased for this PNP transistor is worst-case (biased for HDR and unbiased for LDR)—Pass

Further Investigation

• RGA analysis found traces of H2 in the surface mount package (lid seal)

Root Cause

- ELDRs testing with surface mount—Fail
- H2 during package assembly process causes Hfe shift during LDR testing
- Microsemi fixed the issue through die change <u>and</u> elimination of H2

JANS2N2907A (biased HDR, unbiased LDR)

82R AD/s Vce=-48\

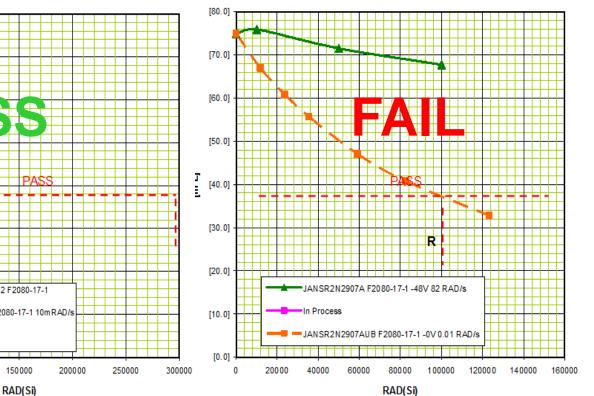
100000

/ce=0\

Untitled 3

50000

JANSR2N2907AUB Lot F2080-17-1 TID vs. ELDRS Level 2 [hFE]



JANS2N2907A—biased JANS2N2907A<u>UB</u>—unbiased

Packaging can affect LDR performance







New Space Overview

- Reliability is created through redundancy at the satellite, board, and system level
 - Traditional space high-reliability screening is too costly, but a certain level of screening must be maintained due to the large number of satellites and the radiation environment
 - Small manufacturing differences can have huge impacts on the constellation
 - Due to the inclination of the orbit in LEO, SEE effects are still a major concern (60 MeV is desired)
 - TID levels are often around 30 krad due to the short life (1-5 years) of the mission
- Microsemi can support this market need with our New Space Quality Flow
 - Hermetic and non-hermetic package options
 - Multiple device families available
 - Si and SiC diodes, rectifiers, Schottkys, transistors
 - MOSFETs, IGBTs, Zeners, and TVSs



"New Space"—Reliability with Lower Cost

- Leveraging extensive, high-reliability capability and heritage
 - Microsemi applications support can help with reliability calculations and reliability testing
 - Based on a combination of the following:
 MIL-PRF-19500, AEC-Q101, NASA PEM-INST-001
- Microsemi New Space Flow (MNS) highlights
 - Broad portfolio of package options and devices
 - Low-dose rate radiation test provides RLAT
 - 100% hot and cold electrical testing
- Controlled baseline to minimize manufacturing difference and provide enhanced traceability
 - Date-code traceability, wafer-lot traceability, C of C
- Enhanced obsolescence policy
 - 12 months' notice prior to LTB with 6 months to take delivery
- High-reliability process monitoring at the wafer level
- High-reliability facility certifications
 - ISO 9001-2008, AS9100-2009C, DLA certification (19500 and 38534) on certain product families*)

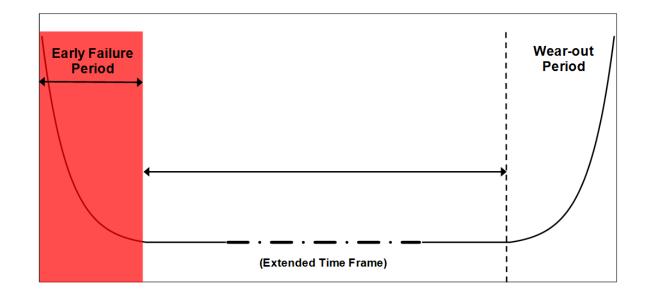
| Typical Process Step | Quality Level | | | | | |
|--|-----------------|-----------------|-------------------|-------------------|------------------------|-------------------|
| | | | M - Non | MNS (Hermetic or | | |
| Per MIL-PRF-19500, Appendix E | MIL-STD-750, TM | COTS | Hermetic | M - Hermetic | Non-Hermetic) | JANS or MS |
| | | | | | Controlled or Approved | |
| Wafer Fabrication | | | Controlled Source | Approved Facility | Facility | Approved Facility |
| Controlled Baseline (Assembly / Test) | | No | Yes | Yes | Yes | Yes |
| Die Visual | 2073 | | | | | 100% |
| | | | | | Controlled or Approved | |
| Assembly | | | Controlled Source | Approved Facility | Facility | Approved Facilit |
| Eng Lot Release | | | | | Sample | Sample |
| Stabisaltion Bake | 1032 | | | | Optional | 100% |
| Temp Cycle | 1051 | | | | 100% | 100% |
| Thermal Impedance/First Test | 3101/Various | No | No | 100% | 100% | 100% |
| | | | | | | |
| Internal Visual | | | | | | |
| Pre Encapsualtion for Cavity Packages) | 2074 | | | | | 100% |
| | | | | | | |
| Constant Acceleration (Cavity Package) | 2006 | | | | | 100% |
| | | | | | Cavity Hermetic | |
| PIND (Cavity Package) | 2052 | | | | Package Only | 100% |
| Serialisation | | | | | | 100% |
| Read and Record | Various | | | | | 100% |
| HTRB | 1038A/1039A etc | | | | | 100% |
| Read and Record | Various | | | | | 100% |
| Burn-in (Not for TVS) | 1038B/1039B etc | | | | | 100% (240 hours |
| Read and Record | Various | | | | | 100% |
| | | | | | 100% per applicable | |
| Hot and Cold Test | Various | | | | parameters | 100% |
| | | | | | | |
| Plating (where applicable) | | Tin or Tin/Lead | | Tin or Tin/Lead | Tin/Lead | Tin/Lead |
| Marking | | Ink/Laser | Ink/Laser | Ink/Laser | Ink/Laser | Ink/Laser |
| Hot Solder Dip (where applicable) | | Optional | Optional | Optional | Optional | |
| Scope Display (where applicable) | 4023 | | | 100% | | 100% |
| Go No Go Test | | | | | | 100% |
| Radiography | 2076 | | | | | 100% |
| External Visual | 2071 | | | | | 100% |
| Pack | | Various | Various | Various | Various | Various |
| FQA | | | | | | |
| Conformance - Group A | Various | | | | Sample | Sample |
| Conformance - Group B - JAN | Various | | | | | |
| Conformance - Group B - JANS | Various | | | | | Sample |
| Conformance - Group C | Various | | | | | Sample |
| Conformance - Group D | | | | | Yes | Yes |



High-Reliability Non-Hermetic M Flow

- Non-hermetic, plastic high reliability devices undergo screening procedures similar to JAN military screening
 - Cracked die and ionic contamination may go undetected by standard commercial testing
 - Large die devices are particularly vulnerable
 - Stress tests that constitute Microsemi's M-flow program uncover these flaws

Screening removes earlyperiod failures <u>while</u> ensuring performance over desired temperature range using production test vectors





Hi-Rel Non-Hermetic Products—M Flow Options

| Commercial Standard: | SMBJ36CA | Nieve Lieve |
|--------------------------|-------------|-------------|
| HiRel Standard: | MSMBJ36CA | Non-Herm |
| HiRel "MA" Up-screened: | MASMBJ36CA | Produc |
| HiRel "MXL" Up-screened: | MXLSMBJ36CA | |
| HiRel "MX" Up-screened: | MXSMBJ36CA0 | |
| | | |

| Process, Screen, or Test Description | Product Assurance Level Requirement | | | | |
|--|-------------------------------------|-----------------------|-----------------------|-----------------------|--|
| Part Number Prefix: | Μ | MA | MXL | MX | |
| 100% DC electrical test, go/no-go | R | R | R | R | |
| 3 Sigma lot norm of key parameters | R | R | R | R | |
| Initial surge test (TVS diodes) | 1x | 1x | 1x | 1x | |
| Post-surge electrical | R | R | R | R | |
| Temperature cycling | 10x (PLAD only) | 10 cycles | 20 cycles | 20 cycles | |
| Post temperature cycling surge | 1x (PLAD only) | 3x | 10x | 10x | |
| Pre-HTRB electrical test, read and record | | | R | R | |
| HTRB | | 24 hours ¹ | 96 hours ² | 96 hours ² | |
| Interim electrical test, read and record | | | R | R | |
| Final electrical test, read and record | go/no-go (PLAD) | go/no-go | R | R | |
| Delta calculations | | | R | R | |
| PDA evaluation | | | R | R | |
| Group A conformance inspection | | | R | R | |
| Group B conformance inspection | | | | R | |
| Group C conformance inspection | | | | R | |
| Certificate of conformance | R | R | R | R | |
| R: Required and performed based on MIL-PRF-19500 conditions and limits | | | | | |
| 1: 24 hours for unidirectional; 24 hours each side for bidirectional | | | | | |
| 2: 96 hours for unidirectional; 48 hours each side for bidirectional | | | | | |







Roadmaps are subject to change and will evolve throughout the course of development. Please stay engaged with your local sales or marketing contact.



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Rad-Hard MOSFET (M6)—Performance Benefits

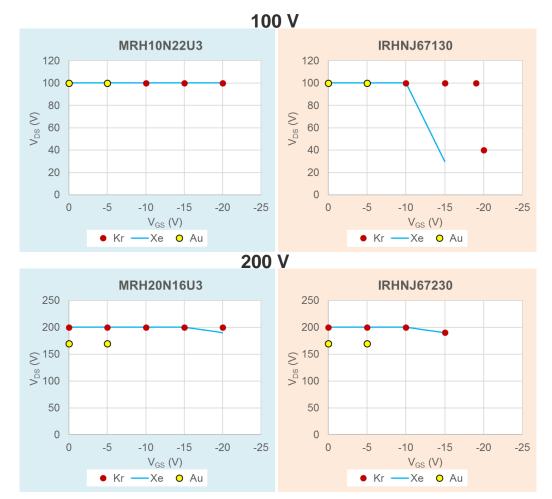
- Device family—technical feasibility complete!
 - Vdss—100 V, 150 V, 200 V, and 250 V
- Improved efficiency through lower switching conduction losses by lowering Rds(on) and Qgd
 - Figure of merit (Rds(on) x Qg) improvement over competition
 - 100 V—47% (SMD0.5)
 - 150 V—90% (SMD0.5)
 - 200 V—2x (TO-254), 4x (SMD0.5)
 - 250 V—2x (SMD2), 3x (TO-254)
- Improved Rds(on) will translate to a 10%–20% higher current rating
- Commerce ECCN: EAR99 and 9A515.e
- Higher confidence level when performing worse case analysis and less de-rating
 - SEE SOA improved over competition and functional at full-rated bias under worst case conditions (see next slide)
 +60 MeV at full-rated BVss
 - Avalanche rating is better by design by 5x over the competition

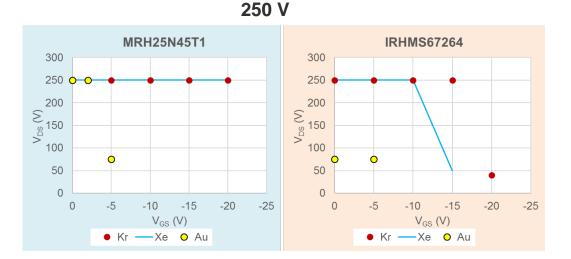




Rad-Hard MOSFET (M6)—SEE Performance

- Full-voltage entitlement up to 61 MeV (LEO) for SEE SOA curve
 - Preliminary testing at 90 MeV shows full performance, but more data needs to be taken to confirm





| | | SEE SOA FOM | In process | |
|--|-------------|-----------------------|-----------------------|-----------------------|
| Manufacturer | Part Number | Kr 39MeV/(mg/cm²)) | Xe 61MeV/(mg/cm²)) | Au 90MeV/(mg/cm²)) |
| Microsemi | MRH10N22U3 | 78,000 | 122,000 | 45,000 |
| IR | IRHNJ67130 | 76,830 | 80,825 | 45,000 |
| Microsemi | MRH20N16U3 | 156,000 | 242,475 | 76,500 |
| IR | IRHNJ67230 | 124,950 | 181,475 | 76,500 |
| Microsemi | MRH25N45T1 | 195,000 | 305,000 | 88,875 |
| IR | IRHMS67264 | 196,900 | 198,250 | 33,750 |
| | | | | |
| [Note] FOM _{SFF} = Vds*Vgs*LET. Unit = V^{2} *MeV/(mg/cm ²)). The higher value indicates the better SEE capability. | | | | |
| 50% improvement | | | | |
| | at 60 MeV!! | | | |



Next Steps for M6 Si MOSFET – Manufacturing Plan

- For longevity of supply and qualification the N-channel 100-250V family will be ported to our foundry partner for qualification and release to market
- Devices from MSCC Bend fab are qualified (Microsemi 19500 equivalent) and available to support targeted programs while fab transfer is in process
- Customer Requests
 - Feedback on current datasheet performance
 - Confirmation of targeted devices or request for other devices
 - Strategic partnerships on targeted programs with qualified MOSFETs from Bend



Wide Band Gap Technologies for Space?



Reliability Concerns with GaN Power Devices

- Off-State Condition:
 - Dynamic Ron increase
 - Vth (threshold voltage) shift
 - Time-dependent degradation
- On-State Condition:
 - Vth shift (NBTI and PBTI)
 - Time-dependent gate breakdown
- Semi-On State:
 - Vth shift/Ron increase
- Avalanche State:
 - Device permanently destroyed in avalanche mode no avalanche/UIS (unclamped inductive switching) ratings



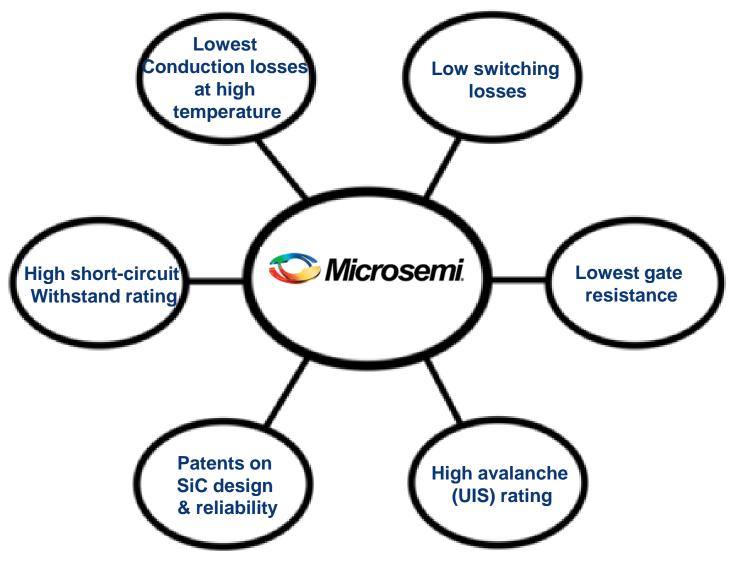
Current SiC Solutions Target Markets for Microsemi





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Microsemi SiC Technology Advantages





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SiC Advantages Vs. Silicon

| Characteristics | SiC vs. Si | Results | Benefits |
|----------------------------------|------------|-----------------------------|-----------------------------|
| Breakdown field (MV/cm) | 10x Higher | Lower On-Resistance | Higher efficiency |
| Electron sat. velocity (cm/s) | 2x Higher | Faster switching | Size reduction |
| Bandgap energy (ev) | 3x Higher | Higher Junction temperature | Improved cooling |
| Thermal conductivity (W/m.K) | 3x Higher | Higher power density | Higher current capabilities |
| Positive Temperature coefficient | - | Self regulation | Easy paralleling |

SiC is the perfect technology to address high frequency and high power density applications

Lower Power Losses Higher frequency cap. Higher junction temp.

Easier cooling Downsized system Higher Reliability



Microsemi SiC Schottky Diodes (Gen1)

Not recommended for new designs - See next-generation SiC SBDs

| 650V SiC Schottky Diodes (Gen1*) | | | | |
|----------------------------------|-----------------------------|-------------------------|---------------|---------|
| Volts | I _{F(avg)} Amps | V _F Volts | Part Number | Package |
| 650 | 10 | 1.5 | APT10SCD65K | TO-220 |
| | 20 | 1.5 | APT20SCD65K | TO-220 |
| | 30 | 1.5 | APT30SCD65B | TO-247 |
| | 2 x 10 | 1.5 | APT10SCD65KCT | TO-220 |

| 1200V SiC Schottky Diodes | | | | | |
|---------------------------|--------|-----|----------------|----------------|--|
| 1200 | 10 | 1.5 | APT10SCD120B | TO-247 | |
| | | 1.5 | APT10SCD120K | TO-220 | |
| | 20 | 1.5 | APT20SCD120B | TO-247 | |
| | | 1.5 | APT20SCD120S | D ³ | |
| | 30 | 1.5 | APT30SCD120B | TO-247 | |
| | | 1.5 | APT30SCD120S | D ³ | |
| | 2 x 10 | 1.5 | APT10SCD120BCT | TO-247 | |

| 1700V SiC Schottky Diodes | | | | | |
|---------------------------|----|-----|--------------|--------|--|
| 1700 | 10 | 1.5 | APT10SCE170B | TO-247 | |
| | | | | TO-247 | |
| | | | | TO-247 | |







Microsemi SiC MOSFETs

| Voltage | Current | R _{DS(ON)} (typical) | Part Number | Package |
|---------|---------|----------------------------------|---|---|
| 700V | 35A | 125mΩ* | APT35SM70B APT35SM70S | TO-247 D ³ PAK |
| 700V | 58A | 75mΩ* | APT70SM70B APT70SM70S APT70SM70J | TO-247 D ³ PAK SOT-227 |
| 700V | 78A | 35mΩ* | APT130SM70B APT130SM70J | TO-247 SOT-227 |
| 1200V | 25A | 140mΩ | APT25SM120B APT25SM120S | TO-247 D ³ PAK |
| 1200V | 40A | 80mΩ | APT40SM120B APT40SM120S APT40SM120J | TO-247 D ³ PAK SOT-227 |
| 1200V | 80A | 40mΩ | APT80SM120B APT80SM120S APT80SM120J | TO-247 D ³ PAK SOT-227 |
| 1700V | 5A | 800mΩ* | APT5SM170B APT5SM170S | TO-247 D ³ PAK |

Not recommended for new designs – See nextgeneration SiC MOSFETs

TO-247 3-lead



TO-268 D³PAK



*Preliminary Current & typical Rds(on) values. Consult the datasheet for device ratings by package.



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Next Steps for Gen 2 SiC – Evaluate SEE Performance

- Gen1 SiC MOSFETs and Diodes are available
 - Gen2 will be at the end of 2018
- Customer Requests under NDA
 - Feedback on datasheet performance of Gen2 for space applications
 - Confirmation of targeted devices or requests for modifications
 - Strategic partnerships to evaluate devices under radiation testing



Summary

- Reviewed our discrete offerings in detail (packages and devices)
- Covered our expertise for supporting space missions and the new space market
- Next steps for M6 Si MOSFETs and technology development for SiC Gen 2



Your Partner for Space Technology



- Leadership in space
- Leveraging our product breadth
- Innovative new products
- Focused on system solutions



Thank You



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