**Power Matters** 



# Microsemi – Your Partner for Space System Solutions

Microsemi Space Forum Russia – November 2013

Patrick Franks Director of Engineering, Power Management Group YEARS in SPACE

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### Agenda

- Technical Overview
- Space Heritage
- Systems View of Product Definition and Development
- Recent Products
- Processes, Capabilities, and Products in the Development "Pipe"
- Summary



### Global provider of semiconductor solutions for applications focused on delivering power, reliability, security and performance

About Microsemi Corporation (Nasdaq: MSCC)

- High-value, high barrier-entry markets
  - Communications
  - Defense & Security
  - Aerospace
  - Industrial
- FY 2012 Revenue: \$1 billion
  - 3,000 employees globally



Corporate headquarters in Aliso Viejo, CA



## About Microsemi

- Microsemi is focused on key markets where we look to apply our system knowledge to help define integrated roadmaps to leverage our breath in applications
- Microsemi has a very broad portfolio of technologies to serve our partners product needs
- Microsemi excels where solving problems is difficult, there is a need multi-disciplinary engineering, or where reliability and security are critical
- Microsemi applies its breath of capabilities to develop broad-based solutions to specific circuit and system problems (leverage.)



# **Technical Overview - Design**

- Deep and Broad Engineering Team
  - Systems
    - Space/Aerospace/Industrial power generation, conversion, and switching
    - Security: mmWave, integrated systems, secure components
    - Avionics systems and subsystems

### Circuits

- RF: transceivers, AFEs, power modules, ULP radios, PAs, LNA, mixers
- o Timing: sync, synth, distribution, frac-N, Ultra low jitter, any in any out
- Communication: SLICs, SLACs, voice processing, PoE
- High Density: FPGAs, SoCs, ASICs
- Power: switchers, drivers, conversion, regulation, protection
- o SSD: high speed, security, and reliability
- Module/Hybrid
  - High density/integration
  - o POL, linear, digital
  - SS relays
  - o Build to print









## **Technical Overview - Design**

- Process Engineering
  - Device: SiC, GaN, IGBTs, RH, high temperature
  - ICs: CMOS, HV Biploar, HV CMOS, NVM, Anti-fuse, MIMICs
  - Misc: TVS, sensors
  - Packages: Stacked die, multi-die package, hermetic, non-hermetic, high temp
  - Modeling: Process, device, reliability, thermal, photonic



# **Technical Overview - Design**

- Security
  - o Information assurance: IP, circuits, firmware, and software
  - o Anti-tamper: systems, IP, circuits, firmware, and software
  - o Black hat, white hat, red hat, etc.
  - SoCs: special security features, extensive IP, NV memory
- Integration
  - High gate count: FPGAs, ASICs
  - Mixed signal: ASICs, FPGAs, SoCs
  - o Multi-die packaging: horizontal, vertical, interposer, TSVs
- Harsh Environment
  - Radiation hard: process development, RH by design, circuit library, HV and power processes, TID, SEE, ELDRS
  - o High temperature: devices, drivers, POLs, FPGAs
    - Up to 250 degrees, low and high temp cycle



# **Technical Overview: Design**

### World's best tools and procedures

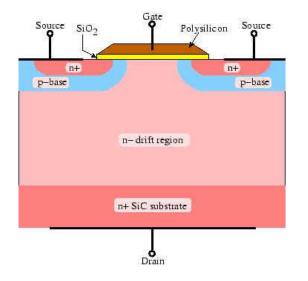
- System simulation
- Circuit simulation
- Process simulation
- Thermal simulation
- Radiation Modeling
- Software ecosystems
- Mechanical stress
- Parasitic extraction
- Environment modeling/simulation

### Continued Investment in R&D



# **Technical Overview - Process**

- Device
  - High performance
  - Harsh environment
  - Power



Vicrosemi

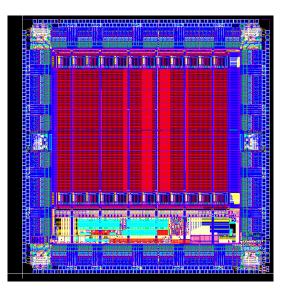
### **Device Technologies:**

- Wide Band Gap (Compound Semiconductor)
  - SiC
  - GaN/SiC, GaN/Si
    - NG 0.25um (Low noise Epi and power Epi)
- SiGe
  - 0.18u
  - 0.35u
  - 0.35u on 1K Substrate
- GaAs
  - HBT3 (2u, High Linearity for WAN PA applications)
  - Enhancement Mode pHEMT (LNA's)
  - Depletion Mode pHEMT (Switches)
  - pHEMT Low Noise
  - pHEMT Power
  - HFET 0.25u
  - VPIN High Power
- InGaP
  - HBT Low Phase Noise
- SOI
  - 0.32u, 0.28u, 2.5v FET's
- IPD

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# **Technical Overview - Process**

- IC
  - High density
  - High voltage
  - Radiation hard
  - Power switching
  - Pico-power
  - RF



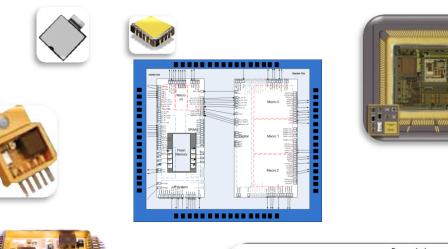
### **Process Technologies:**

- Pure CMOS
  - 0.5u, 0.35u, 0.35u with color filter, 0.18u, 0.13u, 0.065u
- CMOS with NVM
  - 0.15u, 0.11u, 0.065u
- CMOS with Anti-Fuse
  - 2.0u, 0.35u, 0.15u
- BCD CMOS
  - 0.5u 30V
  - 0.35u 20V, 30V, 40V (Full Float)
  - 0.35u 80V (Trench Isolated)
  - 0.35u SmartFET
  - 0.35u 20-60V, natural Vt and 5,12Vgs
  - 0.18u, 40v, 80v (Full Float)
  - 100V and 200V N and P MOSFETs for military and RT applications.
- Bipolar
  - 9 to 11 mask with voltage from 12V to 60V, single or double metals.
  - BiCMOS: 4mm and 1.4mm double metals with 19 mask Non-RT
  - Schottky: up to 200V with Pt, W, TiW barrier metal.
  - Rectifier: Planar or Mesa, switching or non-switching, up to 1600V
  - SCR: up to 1200V SCR and RGT
  - Zener and TVS: 5V to 250V
  - 5 Ohm-cm Bipolar with Buried Layer, Deep Collector, 24 KA SLM RT
  - 12v, 20V, 40V Bipolar with Buried Layer, Deep Collector, SLM or DLM Rad Hard

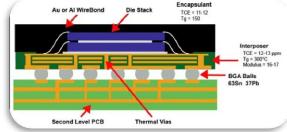


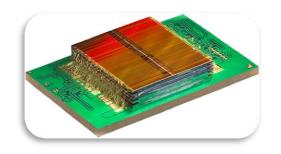
# **Technical Overview - Process**

- Module/Hybrid
  - High density/integration
  - POL, linear, digital
  - SS relays
  - Build to print
- Packaging
  - Hermetic & Non-hermetic
  - Multi-die, stacked
  - Power















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# Technical Overview - Test & Reliability

- Test
  - Full device characterization and modeling
  - Production device and IC testing
    - o Power
    - o RF
    - High performance timing (Jitter, wonder, etc.)
    - Digital/mixed signal
    - Processor, memory, fabric, scan, ATPG
  - Radiation Hard
    - o SEE
    - o ELDRS
    - o TID
    - Process characterization

- Reliability
  - Thermal cycling
  - Mil and Space level testing (more on this later)
  - Circuit DPPM levels below 5
  - QML
  - ELDRS lab



# Space Heritage - Part of our DNA

- Microsemi has a greater than a 55 year history in space
  - Very broad product and capability base
  - Experience with systems, circuits and customers
- Microsemi is dedicated to space
  - Enlarging product portfolio non obsolescence policy
  - Space segment is key for Microsemi growth
  - We continue to invest in space segment (R&D)
  - Leveraging size and diversity of company to expand and enhance product capabilities
  - Building advanced technologies to serve space requirements
    - Packaging, device technologies, system design
- 2013 overview
  - Continued strong market growth
  - Continuing to increase content
  - Systems approach to product development
  - Product Leadership in FPGAs, power converters and control, ASICs, rad-hard components and RF technology



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# Space Heritage - Where do we fly?

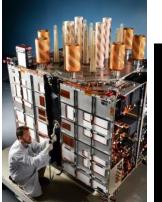
#### Launchers / Missiles

Delta IV Sea Launch VLS MinuteMan III THAAD Pegasus Arianne Y H-2A D5 ENTB Patriot Atlas II, V



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Commercial Globalstar Anik F2 Intelsat IX GE-1.2...18 Echostar Telstar Radarsat I. II CRSS / IKONOS OrbView IndoStar QuickBird Hispasat Astra WorldStar Orion 2 KompSa Orbcom PanAmSat



Military

MightySat P81 (Classified) P59 (Classified) HESSI Clementine SBIRS AEHF Myter Joint GeoLite WarFighter 1 TSX-5 MTI STEP STSS Midcourse Space Exp NPP / NPOESS GPS MUOS



International EnviSat Cluster II METOP Rosetta Champollion Stentor Yamal 100 SAC Sicral ACeS L-Star SOHO SILEX Integral Int'l Space Station MDS N-Star MTSat ETS VII JEM ADEOS II OICETS DRTS



#### **Civilian / Scientific** Deep Space I Mars Pathfinder, Surveyor Mars MER1 and 2, MRO

Mars: MSL Contours Seawinds SIRTF Messenger Lunar Prospector GALEX GIFTS TIROS Landsat VII EOS-AM1, Chem1, PM1 Cassini TDRS Space Shuttle Hubble Space Telescope Windsat GOES AXAF TRMM XTE ACE SMEX MIDEX GLAS NEAR Timed

FUSE Genesis

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# Space Heritage - Committed to QPL-19500

- Microsemi remains committed to the QPL-19500 system for discrete
  - 100% committed to the QML system
  - Still have the largest number of QPLs in the industry
  - We are adding parts on a continuing basis
    - RH MOSFETs
    - Small signal transistors
  - Also expanding our commitment to MIL-PRF-38534



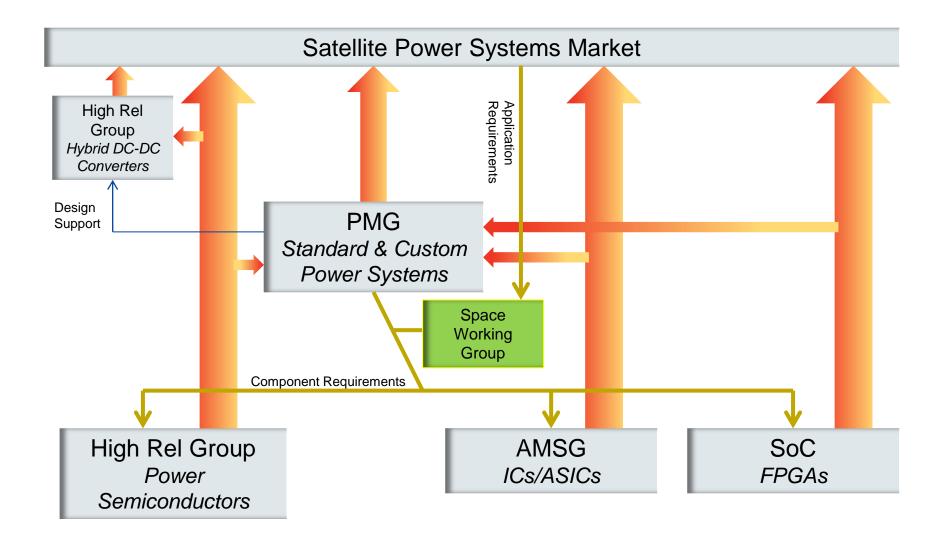


- We look at the total system when building our product roadmaps to build devices that work together better in the final system
  - Smaller, lighter, less expensive, faster, more reliable
- System engineers always look at a satellite as a system
- Interfaces and partitioning are done at this level of engineering
- Without coordination of component development
  - Difficult and limited choices in partitions
  - Performance, power, weight, and cost are sacrificed
  - Interoperability assurance diminished





## **Microsemi Space Product Flow**





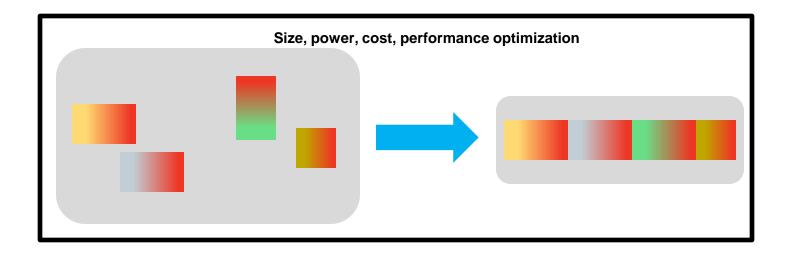
- If device designers look at the system design to define products
  - Digital interface formats aligned
  - Digital and analog physical interfaces aligned
  - Power generation optimized for load and rails
  - No more level converters, signal dividers, extra clock channels
  - Product introductions aligned
  - Reliability architected into the component systems





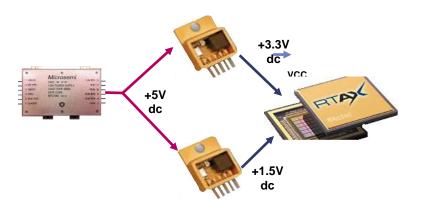
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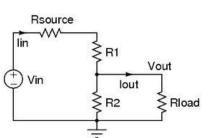
- To take advantage of this advanced view of product definition
  - Companies can align products in their portfolio
  - Companies can partner
  - General standards





- Examples
  - High-speed digital interfaces, standard, and custom
  - Analog converters (A/D, D/A) dynamic range alignment
  - Integrated voltage and current references
  - POL devices and FPGA or ASIC current and voltage load matching
  - Consistent cross device radiation performance (weakest link)
  - High temperature switching device drivers optimized to switching device characteristics
  - Serial communication width appropriate for the device technologies involved
  - FPGAs control and monitoring clock and power generation
  - Optimized device power down

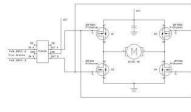




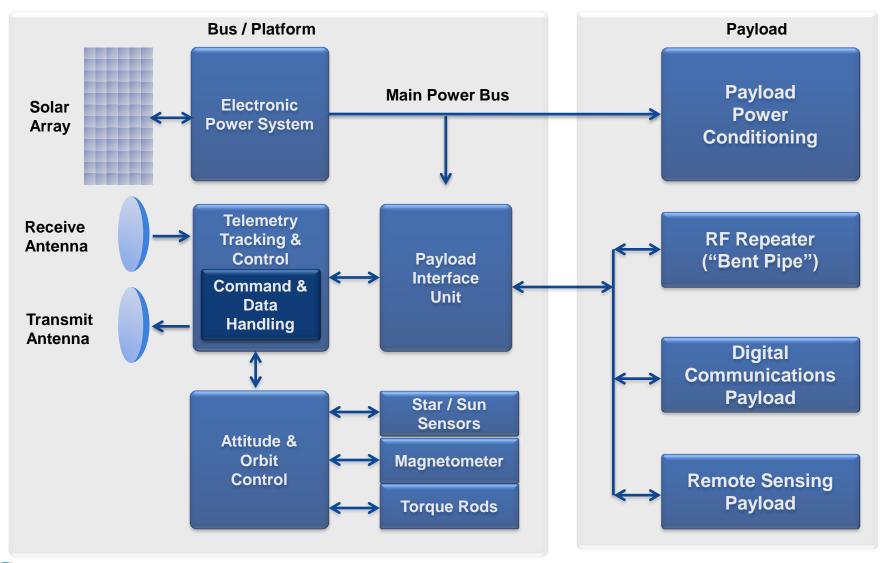


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# Satellite Block Diagram



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# System View - Roadmap Alignment Examples

- Next-generation RT FPGAs
  - High-speed communications common with our space system managers
  - POL matched to load requirements, programmable and monitoring
- Space system companion devices
  - Analog and/or digital processing
  - "Custom ASIC"
  - High speed interfaces
  - Digital bus alignment
- High power switching devices
  - Custom drivers for optimized performance and protection
  - Device switching constraints eliminated from user
- Needs of system designers built into roadmaps from the start





# Summary

- Microsemi is dedicated, focused, and investing in space products and capabilities
- Microsemi has been in the space business as a partner with our customers for more than 55 years and expects to be for a long time
- Microsemi has the system, circuit, and production experience in space to be a long term supplier of state-of-the-art products for long life cycles
- Microsemi uses a system view of applications, our breath of technology and design experience to build the best in class products for space



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# Thank You

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