

TOTAL IONIZING DOSE TEST REPORT

No. 10T-RTSX72SU-CQ256-D1SG11

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I. SUMMARY TABLE

Parameter	Tolerance
1. Gross Functionality	Passed 100 krad (Si)
2. Power Supply Current (I_{CCA}/I_{CCI})	Passed 60 krad (Si) per 25-mA spec after 7-day room temperature annealing.
3. Input Threshold (V_{TIL}/V_{IH})	Passed 100 krad (Si)
4. Output Drive (V_{OL}/V_{OH})	Passed 100 krad (Si)
5. Propagation Delay	Passed 100 krad (Si) per 10%-degradation criterion
6. Transition Time	Passed 100 krad (Si)

II. TOTAL IONIZING DOSE (TID) TESTING

This testing is designed on the base of an extensive database (see, for example, TID data of antifuse-based FPGA in <http://www.klabs.org/>) accumulated from the TID testing of many generations of antifuse-based FPGAs.

A. Device-Under-Test (DUT) and Irradiation Parameters

Table 1 lists the DUT and irradiation parameters. During irradiation each input or output is grounded through a 1-M ohm resistor; during annealing each input or output is grounded through a 1-k ohm resistor. Appendix A contains the schematics of the bias circuit.

Table 1 DUT and Irradiation Parameters

Part Number	RTSX72SU
Package	CQFP256
Foundry	United Microelectronics Corp.
Technology	0.25 μ m CMOS
DUT Design	TDSX72CQFP256_2Strings_r1
Die Lot Number	D1SG11
Quantity Tested	6
Serial Number	40 krad: 436, 445 60 krad: 431, 435 100 krad: 424, 429
Radiation Facility	Defense Microelectronics Activity
Radiation Source	Co-60
Dose Rate	5 krad (Si)/min ($\pm 5\%$)
Irradiation Temperature	Room
Irradiation and Measurement Bias (V_{CCI}/V_{CCA})	Static at 5.0 V/2.5 V

B. Test Method

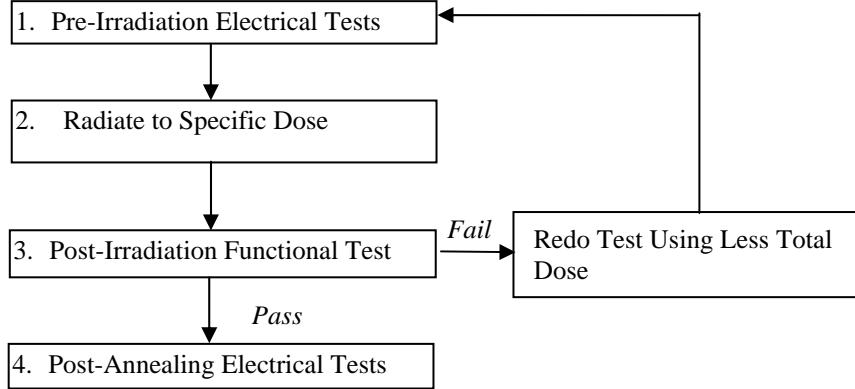


Figure 1 Parametric test flow chart

The test method generally follows the guidelines in the military standard TM1019. Figure 1 shows the flow chart showing the steps for parametric tests, irradiation, and post-irradiation annealing.

The accelerated aging, or rebound test mentioned in TM1019 is unnecessary because there is no adverse time dependent effect (TDE) in products manufactured by sub-micron CMOS technology. To prove this point, test data using a high dose rate (1 krad (Si)/min) are compared with test data using a low dose rate (1 krad (Si)/hr) for devices manufactured by several generations of sub-micron CMOS technologies. Since the results always show the low-dose-rate degradation less than the high-dose-rate degradation, the elevated rebound annealing would artificially improve the electrical parameters. Therefore, only room temperature annealing is performed in this report. Every DUT is annealed for approximately 7 days.

C. Design and Parametric Measurements

DUTs use a high utilization generic design (TDSX72CQ256_2Strings_r1) to test total dose effects in typical space applications. Appendix B contains the schematics illustrating the logic design.

Table 2 lists each electrical parameter and the corresponding logic design. The functionality is measured on the output pins (O_AND3 and O_AND4) of two combinational buffer-strings with 1400 buffers each and output pins (O_OR4 and O_NAND4) of a shift register with 1536 bits. I_{CC} is measured on the power supply of the logic-array (I_{CCA}) and I/O (I_{CCI}) respectively. The input logic thresholds (V_{IL}/V_{IH}) and output-drive voltages (V_{OL}/V_{OH}) are measured on combinational nets listed in Row 3 and 4 in Table 2. The propagation delays are measured on the O_AND4 output of one buffer string. The delay is defined as the time delay from the time of triggering edge at the CLOCK input to the time of switching state at the output O_AND4. Both the low-to-high and high-to-low output transitions are measured; the propagation delay is defined as the average of these two transitions. The transition characteristics, measured on the output O_AND4, are displayed as oscilloscope snapshots showing the rising and falling edge during logic transitions.

Table 2 Logic Design for Parametric Measurements

Parameters	Logic Design
1. Functionality	All key architectural functions (pins O_AND3, O_AND4, O_OR3, O_OR4, and O_NAND4)
2. I_{CC} (I_{CCA}/I_{CCI})	DUT power supply
3. Input Threshold (V_{IL}/V_{IH})	Input buffers (DA/QA0, DAH/QA0H, ENCCTRH/YO0H, IDII0/IDIO0, IDII1/IDIO1, IDII2/IDIO2, IDII3/IDIO3, IDII4/IDIO4, IDII5/IDIO5, IDII6/IDIO6, IDII7/IDIO7)
4. Output Drive (V_{OL}/V_{OH})	Output buffer (DA/QA0)
5. Propagation Delay	String of buffers (pin LOADIN to O_AND4)
6. Transition Characteristic	D flip-flop output (O_AND4)

III. TEST RESULTS

A. Functionality

Every DUT passes the pre-irradiation, post-irradiation, and post-annealing functional tests.

B. Power Supply Current (I_{CCA} and I_{CCI})

Table 3 shows the post-annealing I_{CC} ($I_{CCA} + I_{CCI}$) for 60 krad(SiO_2)-irradiated DUTs, DUT 431 and 435, nearly pass the spec of 25 mA. Therefore, it is estimated that this lot should pass I_{CC} spec at least for 60 krad(SiO_2).

Table 3 Post Irradiation and Post-Annealing I_{CC}

DUT	Total Dose	I_{CCA} (mA)			I_{CCI} (mA)		
		Pre-rad	Post-rad	Post-ann	Pre-rad	Post-rad	Post-ann
424	100 krad	1.30	263	159	0.8	197	69
429	100 krad	1.30	263	128	0.8	196	65
431	60 krad	1.37	21	17	0.8	22.6	10
435	60 krad	1.30	22	18	0.8	26	12
436	40 krad	1.30	3.3	4	0.8	16	2
445	40 krad	1.40	3.2	3	0.9	15.7	2

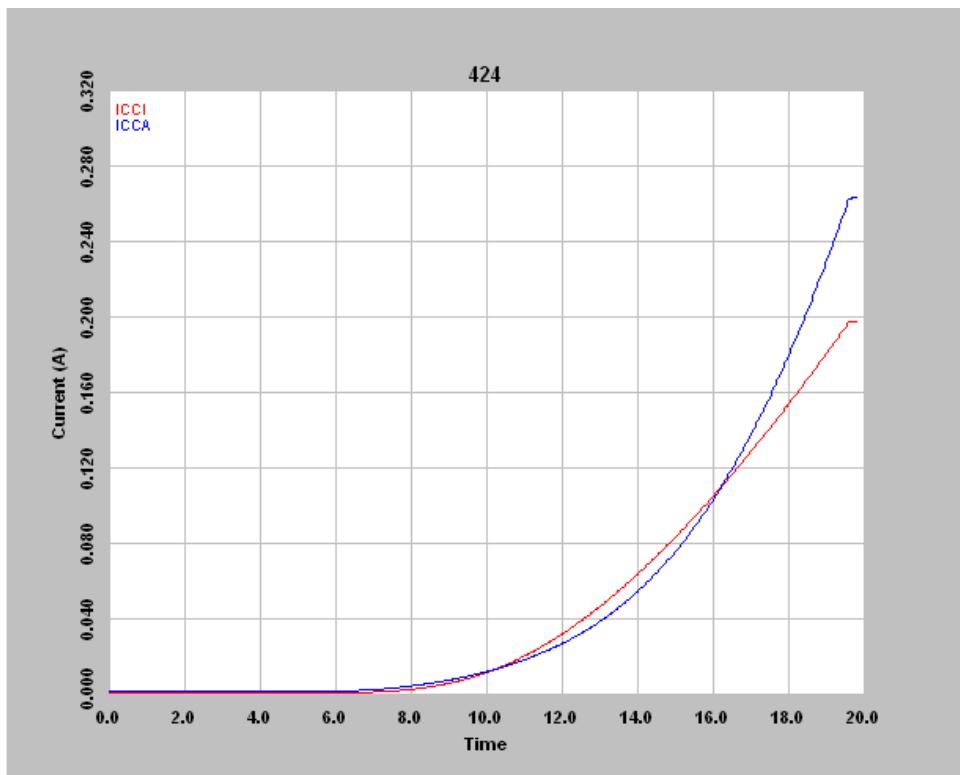


Figure 2 DUT 424 in-flux I_{CCA} and I_{CCI} . The time scale converts to total dose by applying equation:
 $1 \text{ min} \times 5 \text{ krad/min} = 5 \text{ krad}$.

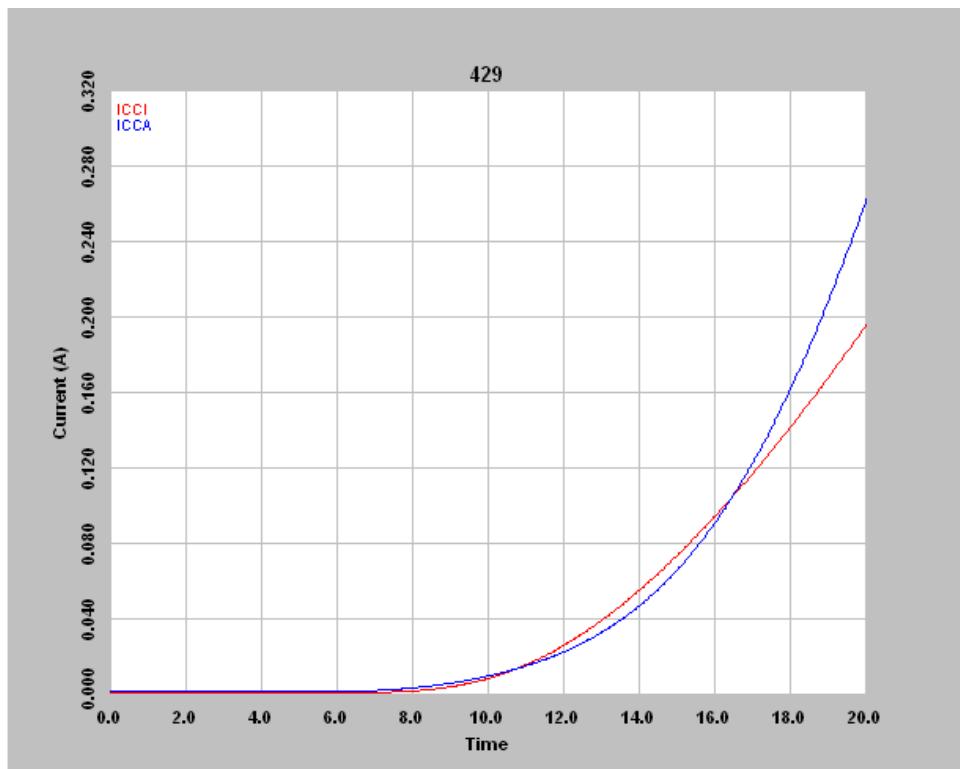


Figure 3 DUT 429 in-flux I_{CCA} and I_{CCI} . The time scale converts to total dose by applying equation:
 $1 \text{ min} \times 5 \text{ krad/min} = 5 \text{ krad}$.

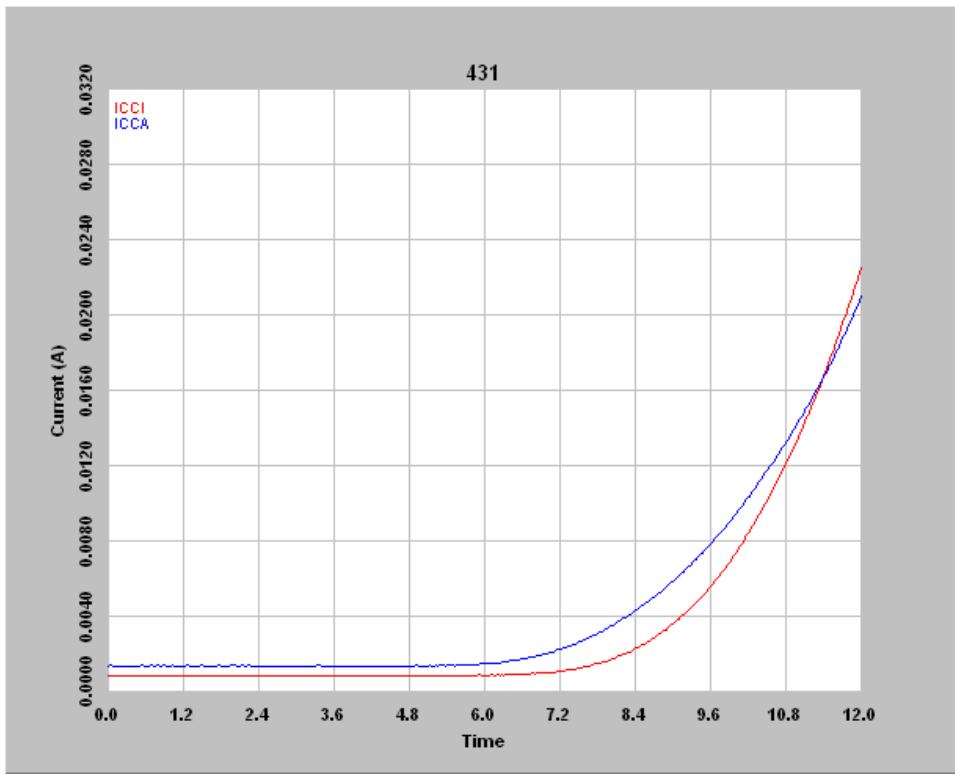


Figure 4 DUT 431 in-flux I_{CCA} and I_{CCI} . The time scale converts to total dose by applying equation:
 $1 \text{ min} \times 5 \text{ krad/min} = 5 \text{ krad}$.

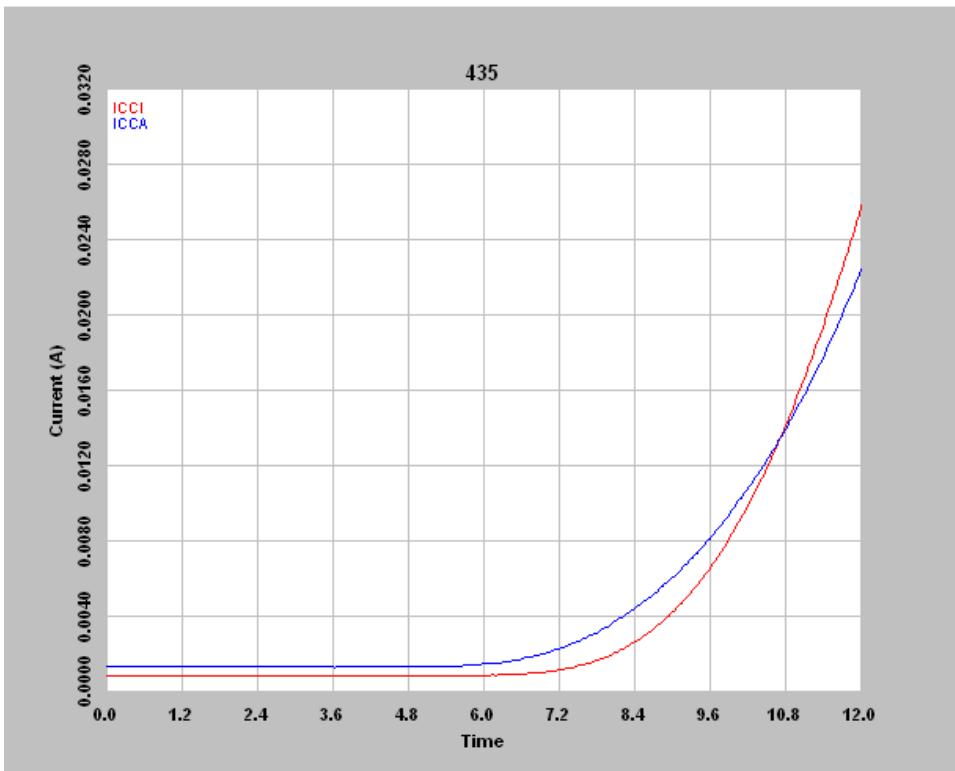


Figure 5 DUT 435 in-flux I_{CCA} and I_{CCI} . The time scale converts to total dose by applying equation:
 $1 \text{ min} \times 5 \text{ krad/min} = 5 \text{ krad}$.

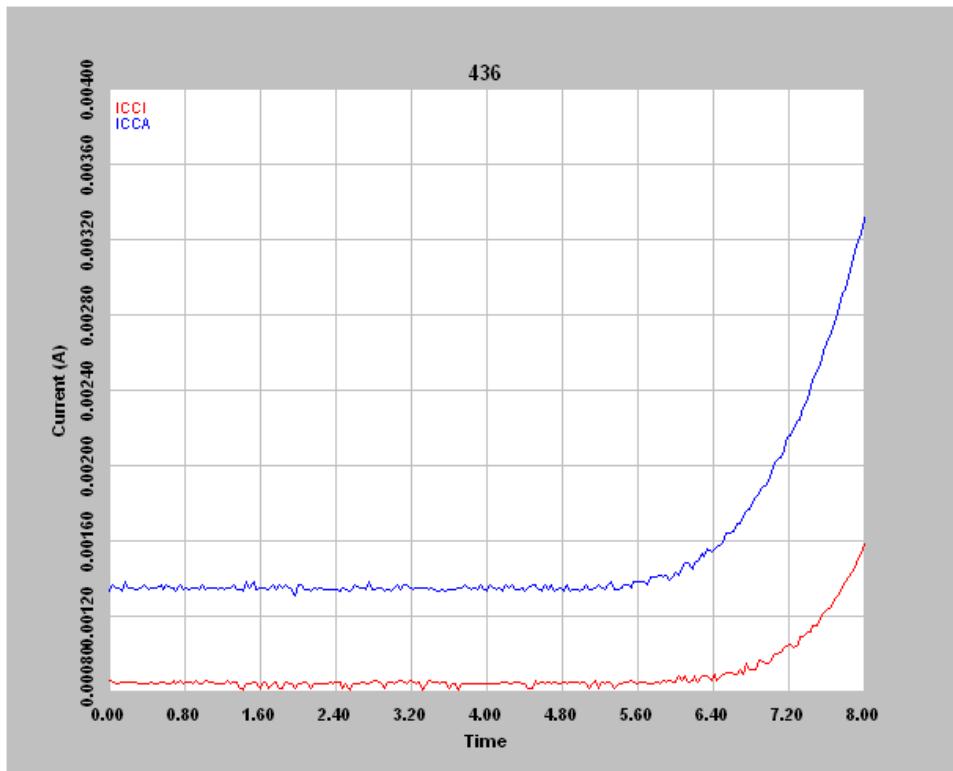


Figure 6 DUT 436 in-flux I_{CCA} and I_{CCI} . The time scale converts to total dose by applying equation:
 $1 \text{ min} \times 5 \text{ krad/min} = 5 \text{ krad}$.

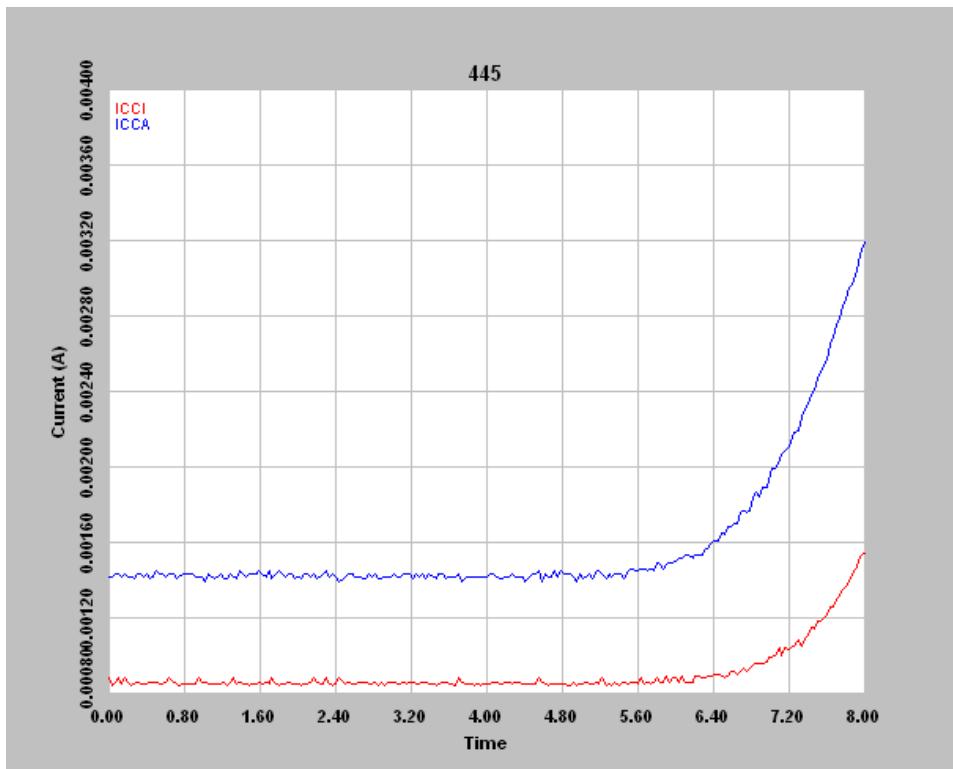


Figure 7 DUT 445 in-flux I_{CCA} and I_{CCI} . The time scale converts to total dose by applying equation:
 $1 \text{ min} \times 5 \text{ krad/min} = 5 \text{ krad}$.

C. Input Logic Threshold (V_{IL}/V_{IH})

Table 4 lists the pre-irradiation and post-annealing input logic threshold. All data are within the spec limits; for each measurement, the post-annealing value is within $\pm 10\%$ of pre-irradiated value.

Table 4a Pre-Irradiation and Post-Annealing Input Thresholds

In/Out Pin:		DA/QA0				DAH/QA0H			
DUT	Total Dose	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann
		V_{IL} (V)		V_{IH} (V)		V_{IL} (V)		V_{IH} (V)	
424	100 krad	1.55	1.66	1.31	1.28	1.46	1.59	1.37	1.52
429	100 krad	1.56	1.63	1.31	1.38	1.47	1.60	1.37	1.47
431	60 krad	1.55	1.52	1.30	1.33	1.47	1.55	1.37	1.31
435	60 krad	1.57	1.58	1.30	1.27	1.48	1.55	1.36	1.31
436	40 krad	1.56	1.54	1.31	1.28	1.48	1.53	1.38	1.31
445	40 krad	1.56	1.54	1.30	1.28	1.47	1.53	1.37	1.30

Table 4b Pre-Irradiation and Post-Annealing Input Thresholds

In/Out Pin:		ENCNTRH/YO0H				IDII0/IDIO0			
DUT	Total Dose	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann
		V_{IL} (V)		V_{IH} (V)		V_{IL} (V)		V_{IH} (V)	
424	100 krad	1.45	1.58	1.39	1.37	1.54	1.66	1.32	1.20
429	100 krad	1.45	1.50	1.37	1.41	1.55	1.60	1.32	1.43
431	60 krad	1.46	1.54	1.39	1.30	1.61	1.56	1.26	1.26
435	60 krad	1.46	1.55	1.35	1.30	1.60	1.56	1.25	1.31
436	40 krad	1.45	1.53	1.35	1.31	1.58	1.57	1.28	1.28
445	40 krad	1.45	1.52	1.39	1.31	1.55	1.55	1.32	1.29

Table 4c Pre-Irradiation and Post-Annealing Input Thresholds

In/Out Pin:		IDII1/IDIO1			
DUT	Total Dose	Pre-rad	Post-Ann	Pre-rad	Post-Ann
		V_{IL} (V)		V_{IH} (V)	
424	100 krad	1.46	1.57	1.30	1.31
429	100 krad	1.50	1.58	1.31	1.42
431	60 krad	1.48	1.56	1.25	1.27
435	60 krad	1.47	1.57	1.25	1.27
436	40 krad	1.48	1.57	1.26	1.25
445	40 krad	1.47	1.55	1.32	1.28

Table 4d Pre-Irradiation and Post-Annealing Input Thresholds

In/Out Pin:		IDII2/IDIO2				IDII3/IDIO3			
DUT	Total Dose	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann
		V _{IL} (V)	V _{IH} (V)						
424	100 krad	1.56	1.57	1.31	1.33	NA	NA	NA	NA
429	100 krad	1.55	1.59	1.31	1.40	1.56	1.56	1.32	1.36
431	60 krad	1.62	1.57	1.25	1.26	1.59	1.56	1.24	1.26
435	60 krad	1.59	1.57	1.25	1.27	1.58	1.57	1.23	1.26
436	40 krad	1.64	1.58	1.26	1.27	1.61	1.56	1.23	1.26
445	40 krad	1.56	1.52	1.31	1.31	1.62	1.55	1.23	1.27

Table 4e Pre-Irradiation and Post-Annealing Input Thresholds

In/Out Pin:		IDII4/IDIO4				IDII5/IDIO5			
DUT	Total Dose	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann
		V _{IL} (V)	V _{IH} (V)						
424	100 krad	1.49	1.49	1.30	1.32	1.45	1.54	1.37	1.34
429	100 krad	1.45	1.51	1.30	1.35	1.45	1.58	1.34	1.35
431	60 krad	1.49	1.46	1.31	1.30	1.47	1.49	1.36	1.32
435	60 krad	1.48	1.47	1.30	1.30	1.46	1.49	1.36	1.29
436	40 krad	1.50	1.46	1.28	1.28	1.47	1.50	1.37	1.30
445	40 krad	1.46	1.46	1.30	1.32	1.44	1.52	1.36	1.28

Table 4f Pre-Irradiation and Post-Annealing Input Thresholds

In/Out Pin:		IDII6/IDIO6				IDII7/IDIO7			
DUT	Total Dose	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann	Pre-rad	Post-Ann
		V _{IL} (V)	V _{IH} (V)						
424	100 krad	1.45	1.58	1.35	1.29	1.44	1.46	1.35	1.36
429	100 krad	1.55	1.60	1.32	1.42	1.46	1.50	1.36	1.40
431	60 krad	1.61	1.56	1.25	1.26	1.48	1.47	1.37	1.38
435	60 krad	1.63	1.58	1.22	1.27	1.47	1.46	1.36	1.37
436	40 krad	1.64	1.58	1.24	1.26	1.52	1.57	1.27	1.26
445	40 krad	1.62	1.57	1.26	1.27	1.52	1.45	1.32	1.37

D. Output-Drive Voltage (V_{OL}/V_{OH})

The pre-irradiation and post-annealing V_{OL}/V_{OH} are listed in Tables 5 and 6. The post-annealing data are within the spec limits; in each case, the post-annealing data varies within $\pm 10\%$ with respect to the pre-irradiation data.

Table 5 Pre-Irradiation and Post-Annealing V_{OL} (V) at Various Sinking Current

DUT	Total Dose	1 mA		12 mA		20 mA		50 mA		100 mA	
		Pre-rad	Pos-an								
424	100 krad	0.0098	0.0241	0.104	0.122	0.173	0.193	0.434	0.464	0.951	0.941
429	100 krad	0.0109	0.0260	0.109	0.141	0.180	0.225	0.452	0.546	1.192	1.122
431	60 krad	0.0107	0.0111	0.107	0.108	0.177	0.179	0.445	0.449	0.914	0.920
435	60 krad	0.0107	0.0112	0.107	0.108	0.176	0.178	0.443	0.445	0.910	0.913
436	40 krad	0.0108	0.0092	0.108	0.106	0.179	0.178	0.449	0.448	0.924	0.920
445	40 krad	0.0106	0.0092	0.107	0.106	0.177	0.176	0.445	0.444	0.916	0.913

Table 6 Pre-Irradiation and Post-Annealing V_{OH} (V) at Various Sourcing Current

DUT	Total Dose	1 mA		8 mA		20 mA		50 mA		100 mA	
		Pre-rad	Pos-an								
424	100 krad	4.988	4.988	4.864	4.863	4.654	4.639	4.062	4.028	2.684	2.548
429	100 krad	4.988	4.984	4.864	4.861	4.647	4.642	4.060	4.054	2.721	2.741
431	60 krad	4.989	4.986	4.866	4.863	4.651	4.646	4.070	4.060	2.740	2.721
435	60 krad	4.988	4.986	4.864	4.862	4.647	4.643	4.056	4.048	2.684	2.663
436	40 krad	4.988	4.989	4.865	4.866	4.649	4.651	4.063	4.068	2.734	2.751
445	40 krad	4.989	4.987	4.866	4.866	4.652	4.653	4.075	4.007	2.781	2.781

E. Propagation Delay

Table 7 lists the pre-irradiation and post-annealing propagation delays, and also lists the radiation-induced degradations in percentage. All DUTs pass the 10%-degradation criterion. The small negative degradations for 40 krad and 60 krad data are probably mostly due to the measurement inaccuracy.

Table 7 Radiation-Induced Propagation Delay Degradations

DUT	Total Dose	Pre-Irradiation (μs)	Post-Annealing (μs)	Degradation (%)
424	100 krad	1.34180	1.40150	4.45%
429	100 krad	1.34595	1.39095	3.34%
431	60 krad	1.32885	1.32730	-0.12%
435	60 krad	1.35630	1.35350	-0.21%
436	40 krad	1.31645	1.31030	-0.47%
445	40 krad	1.29820	1.29225	-0.46%

F. Transition Time

Figures 8 to 19 show the pre-irradiation and post-annealing transition edges. In each case, the radiation effect is not significant.

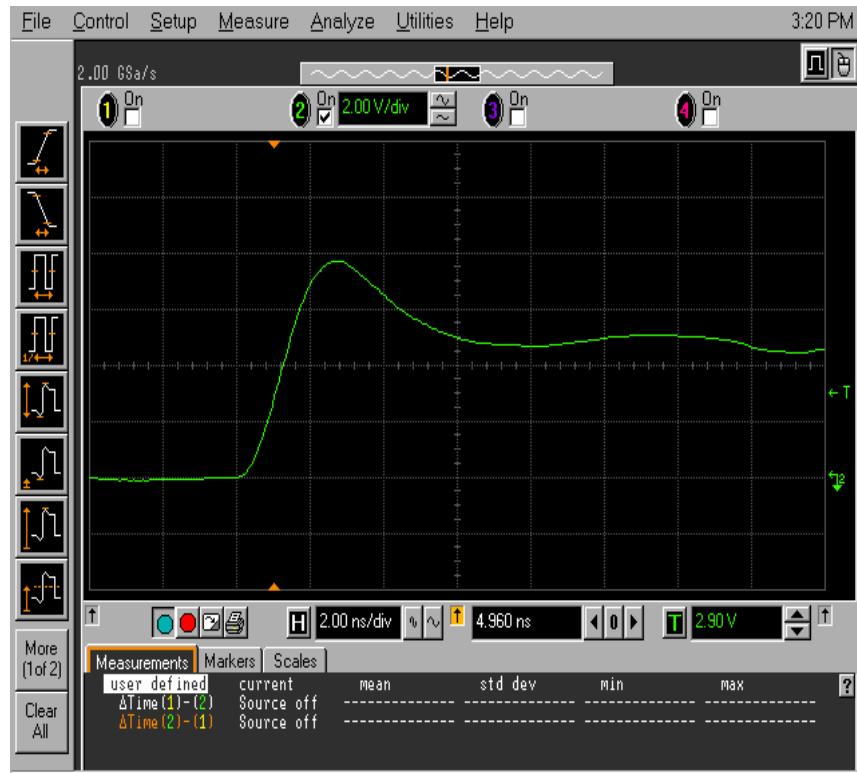


Figure 8(a) DUT 424 pre-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

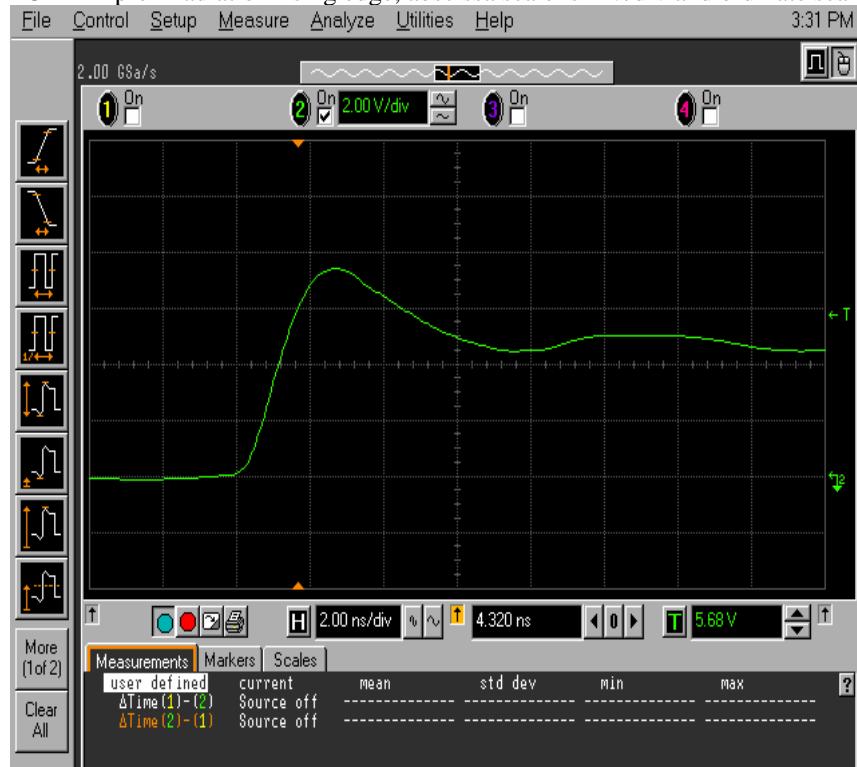


Figure 8(b) DUT 424 post-annealing rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

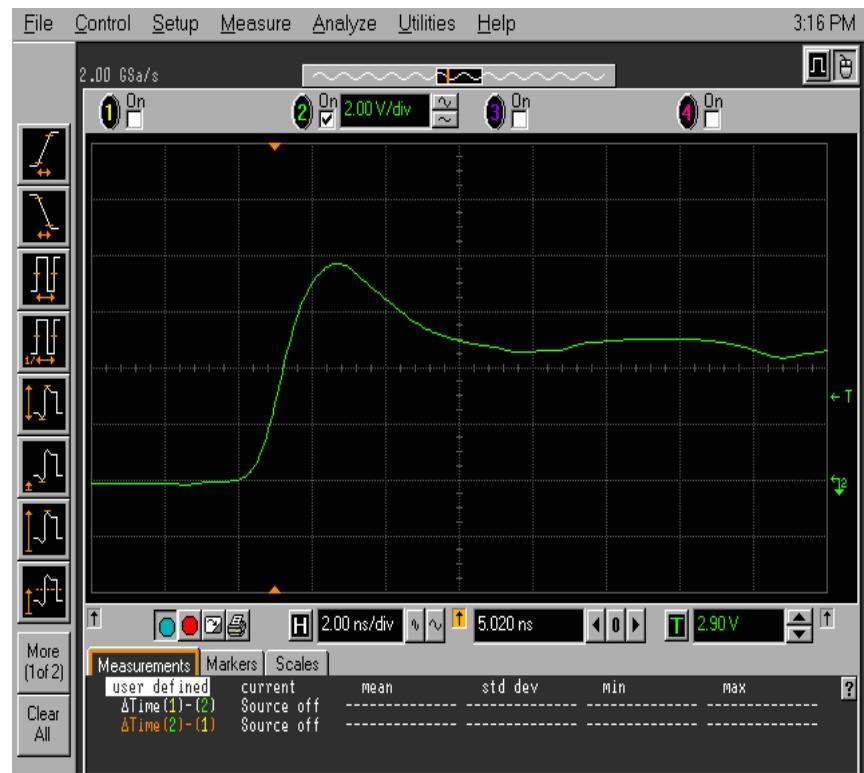


Figure 9(a) DUT 429 pre-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

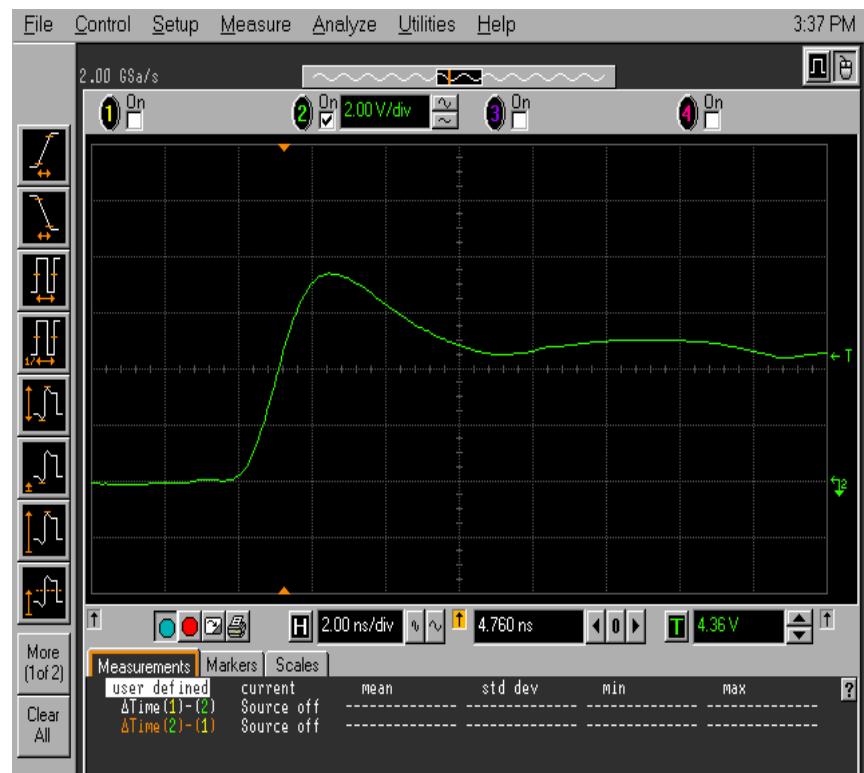


Figure 9(b) DUT 429 post-annealing rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

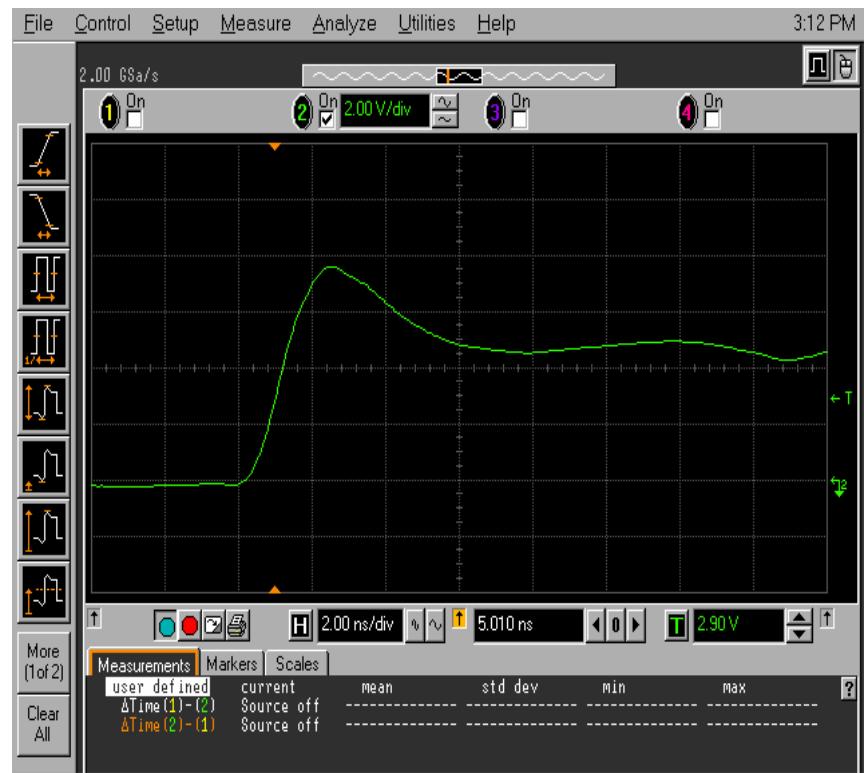


Figure 10(a) DUT 431 pre-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

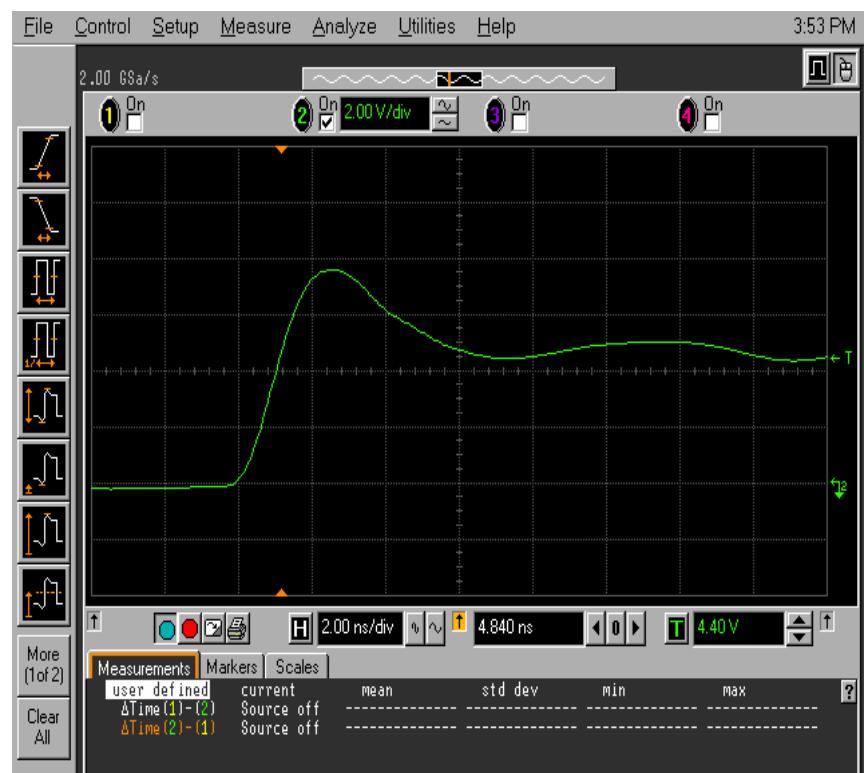


Figure 10(b) DUT 431 post-annealing rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

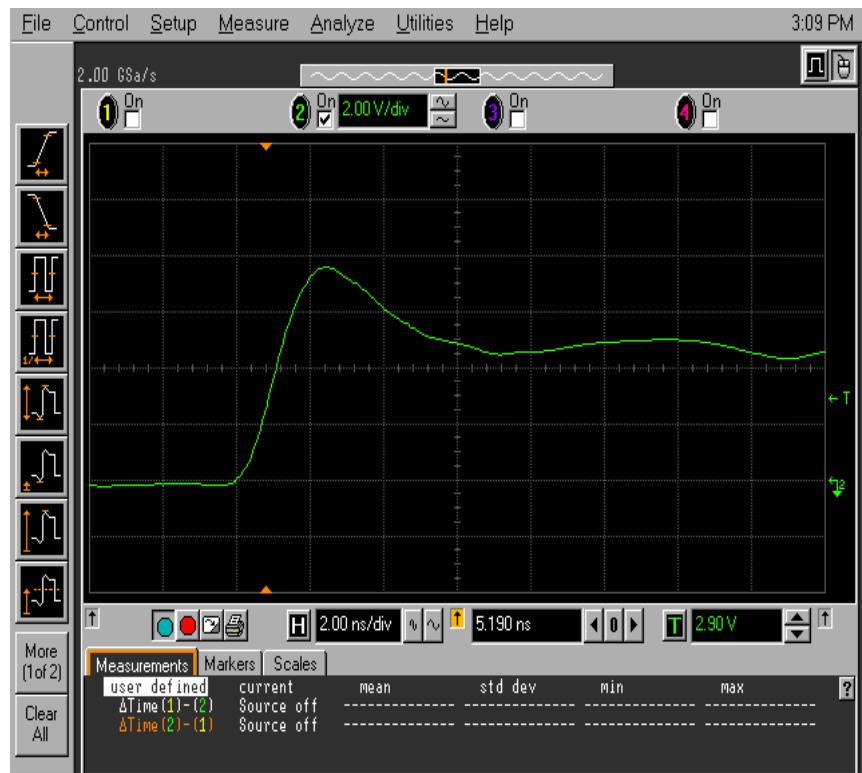


Figure 11(a) DUT 435 pre-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

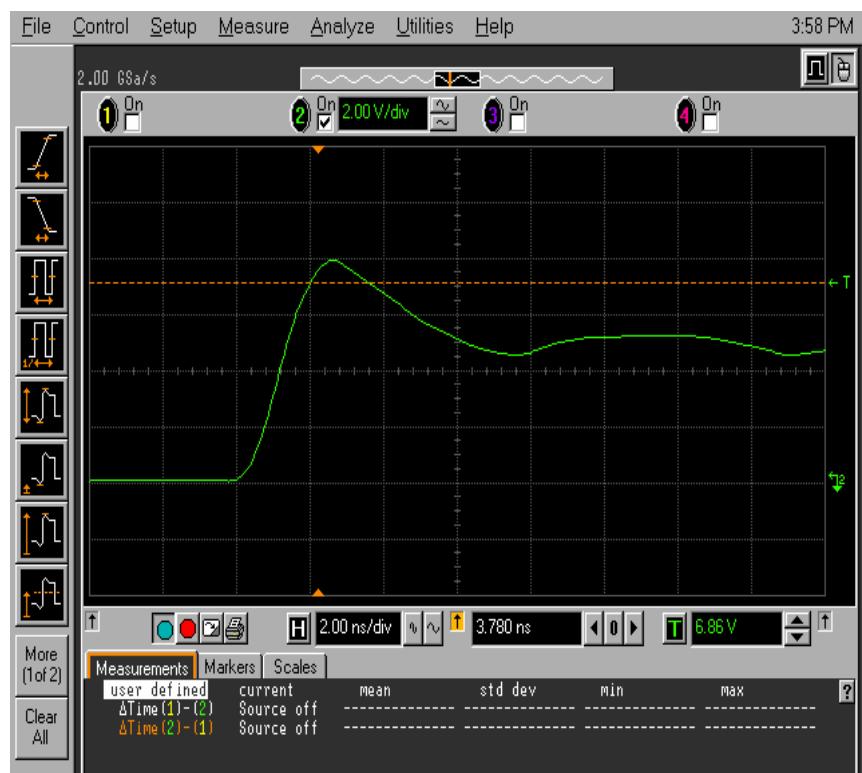


Figure 11(b) DUT 435 post-annealing rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

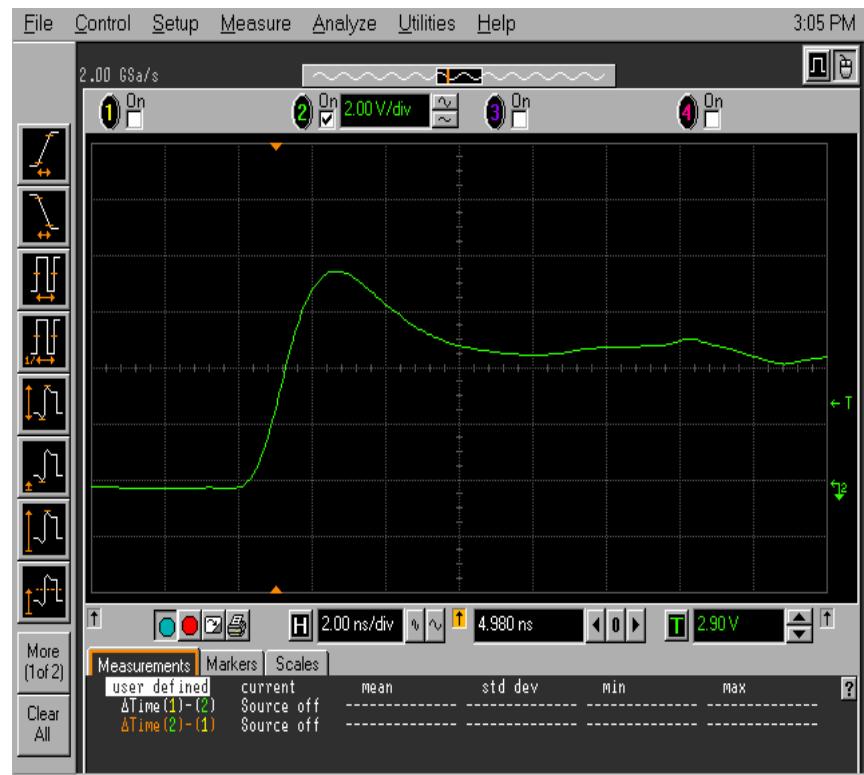


Figure 12(a) DUT 436 pre-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

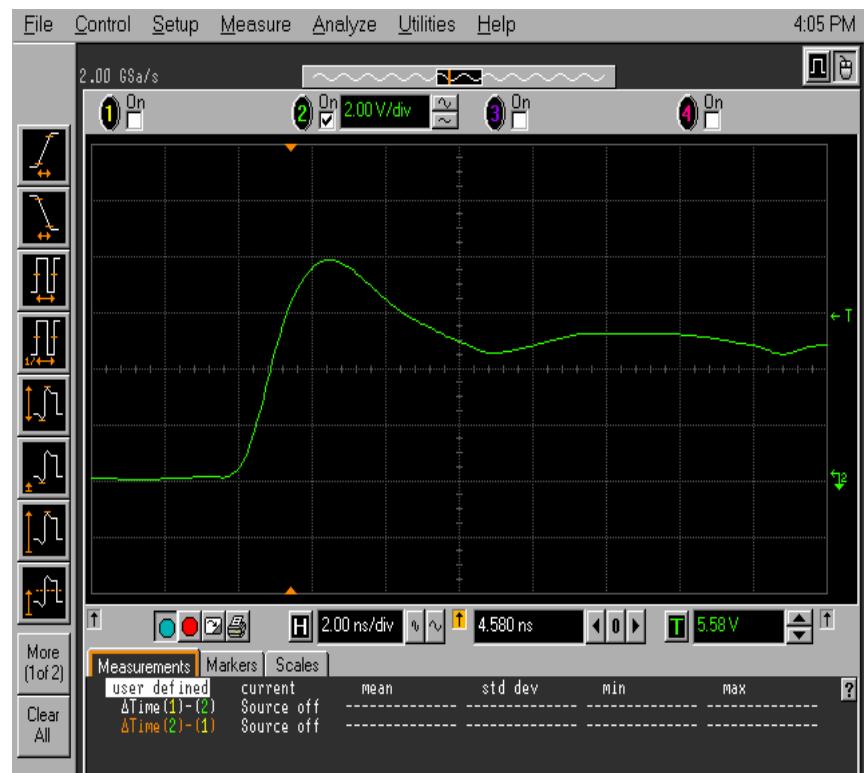


Figure 12(b) DUT 436 post-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

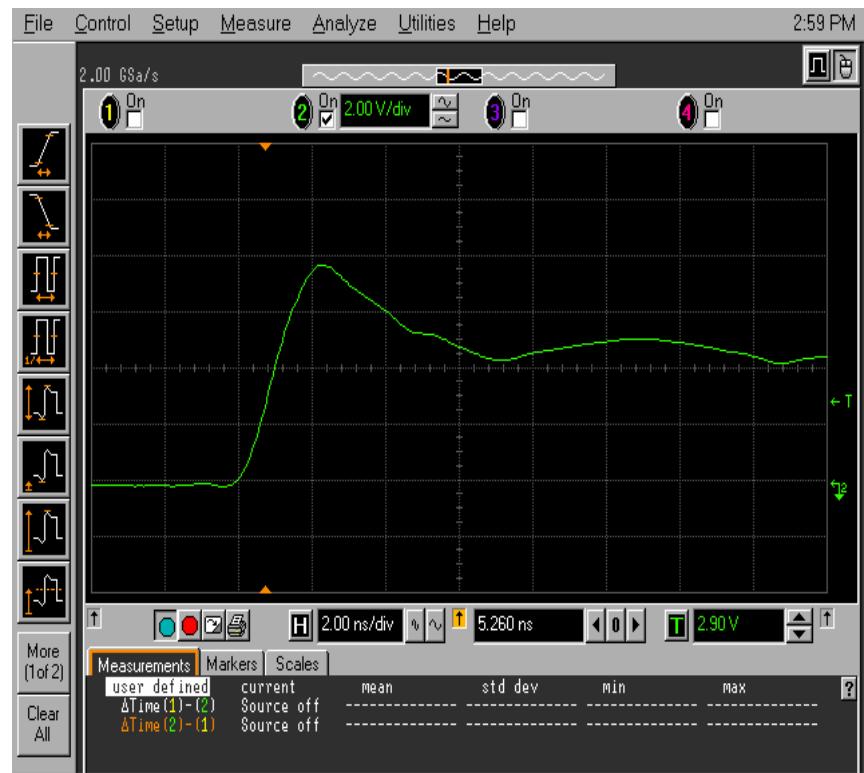


Figure 13(a) DUT 445 pre-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

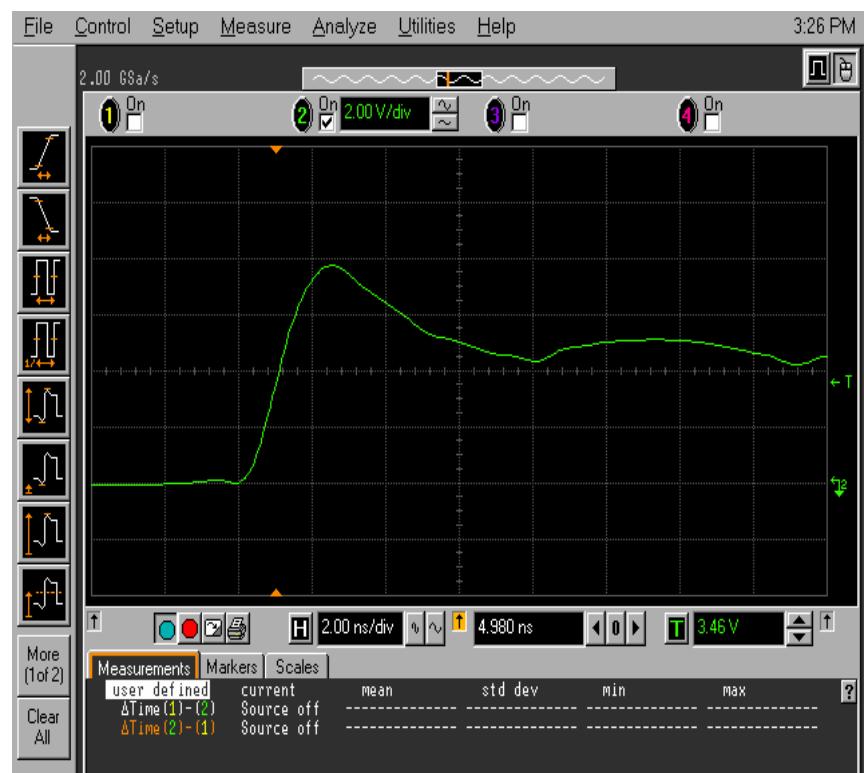


Figure 13(b) DUT 445 post-irradiation rising edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

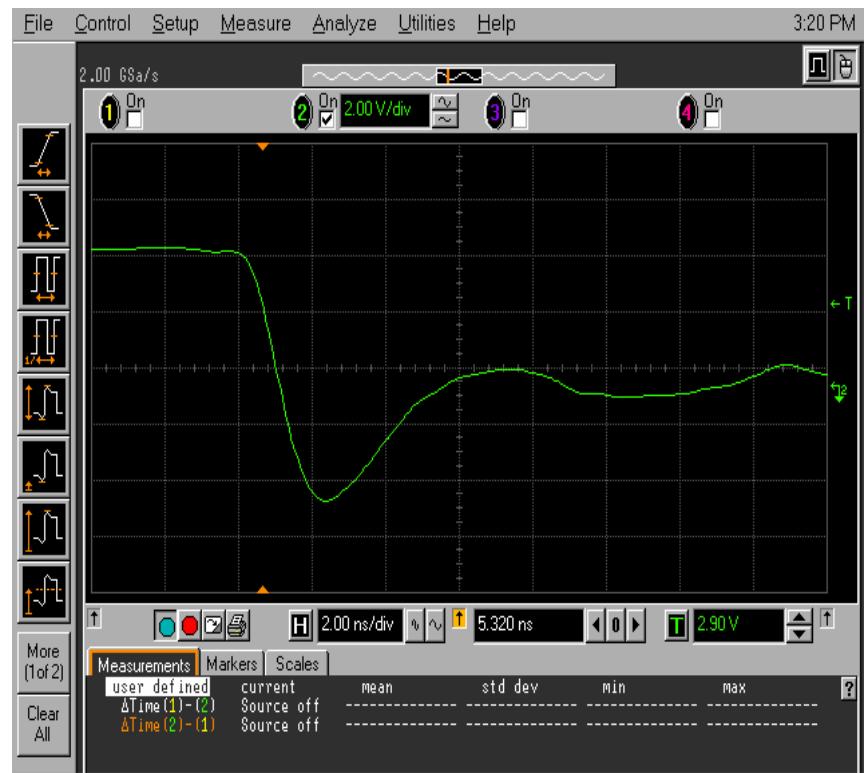


Figure 14(a) DUT 424 pre-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

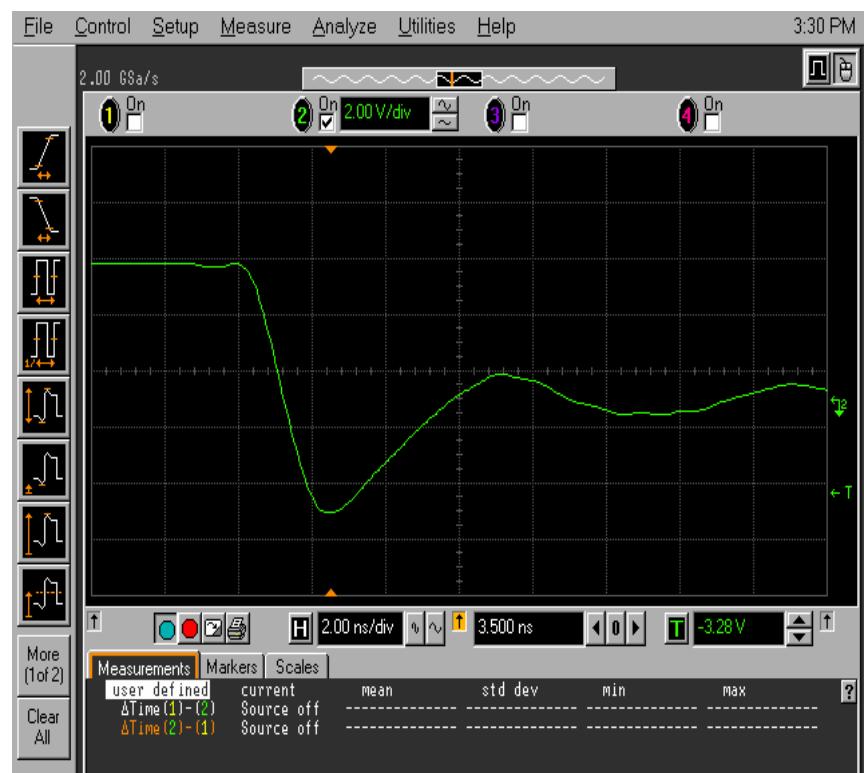


Figure 14(b) DUT 424 post-annealing falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

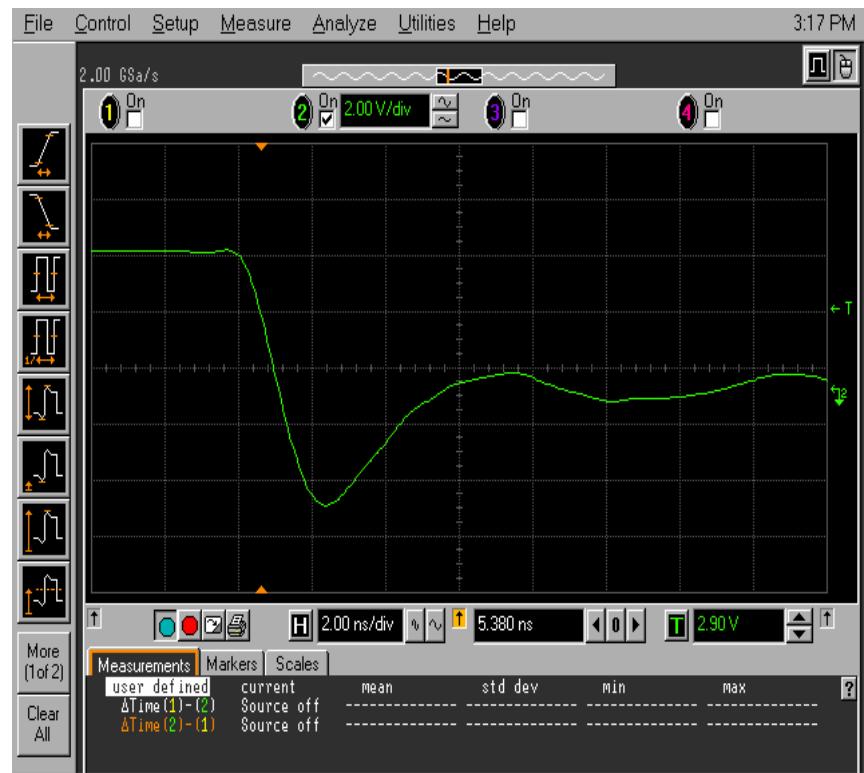


Figure 15(a) DUT 429 pre-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

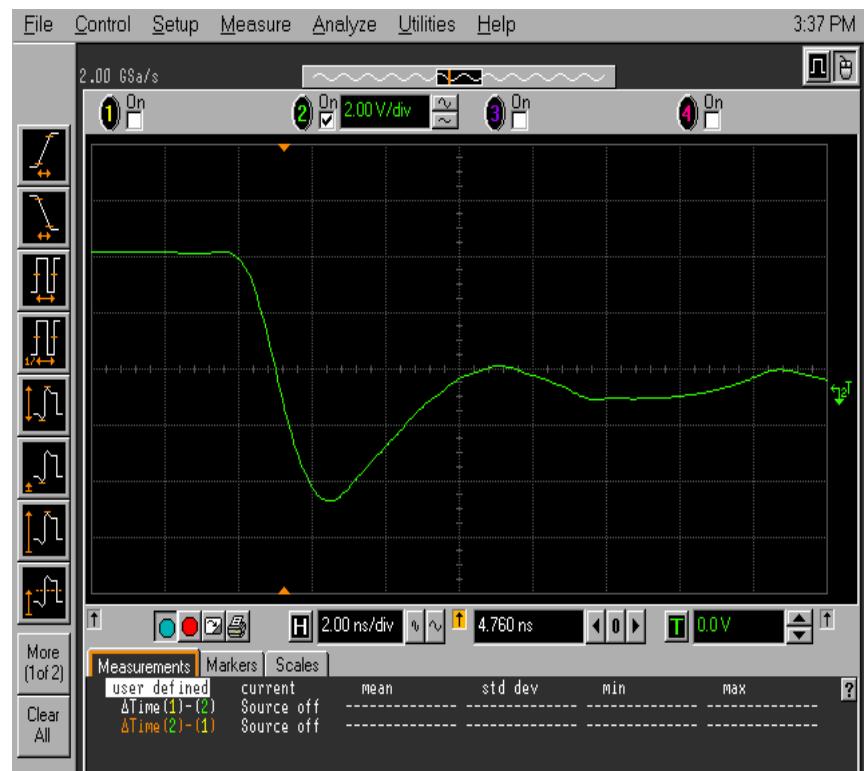


Figure 15(b) DUT 429 post-annealing falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

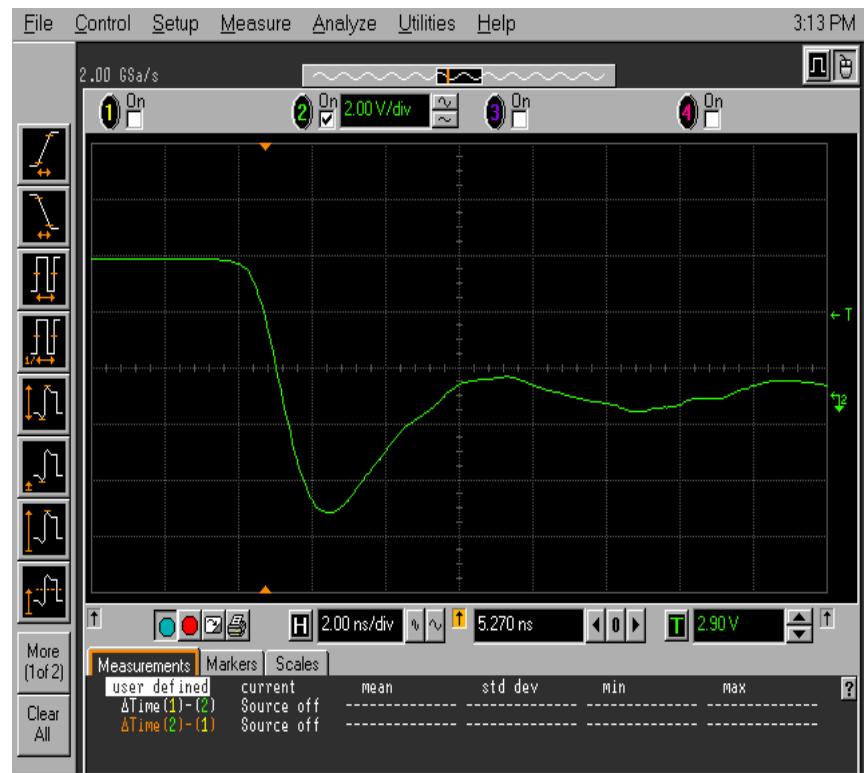


Figure 16(a) DUT 431 pre-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

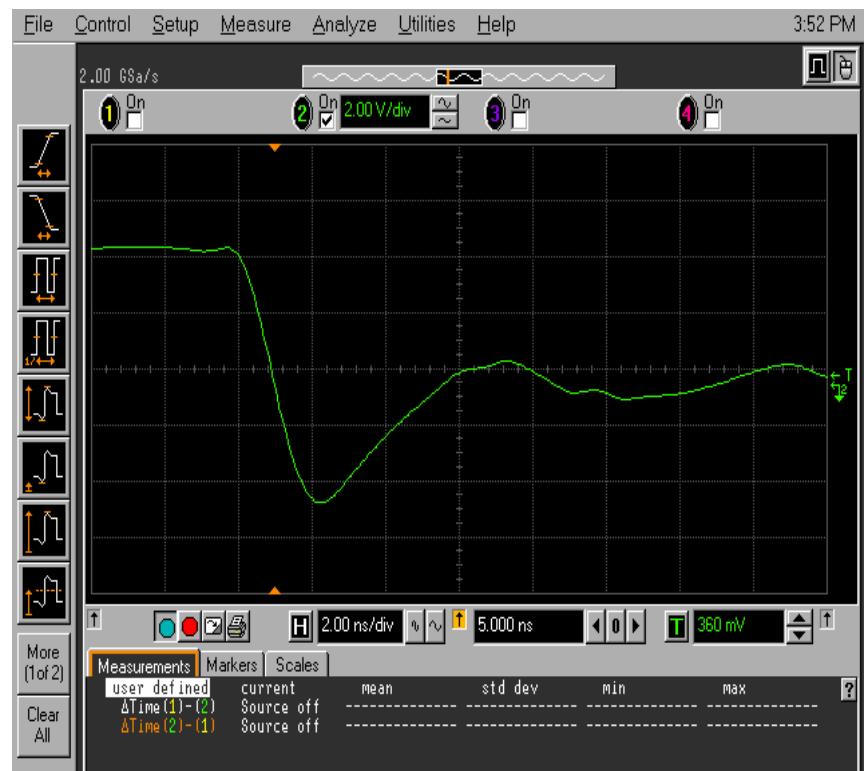


Figure 16(b) DUT 431 post-annealing falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

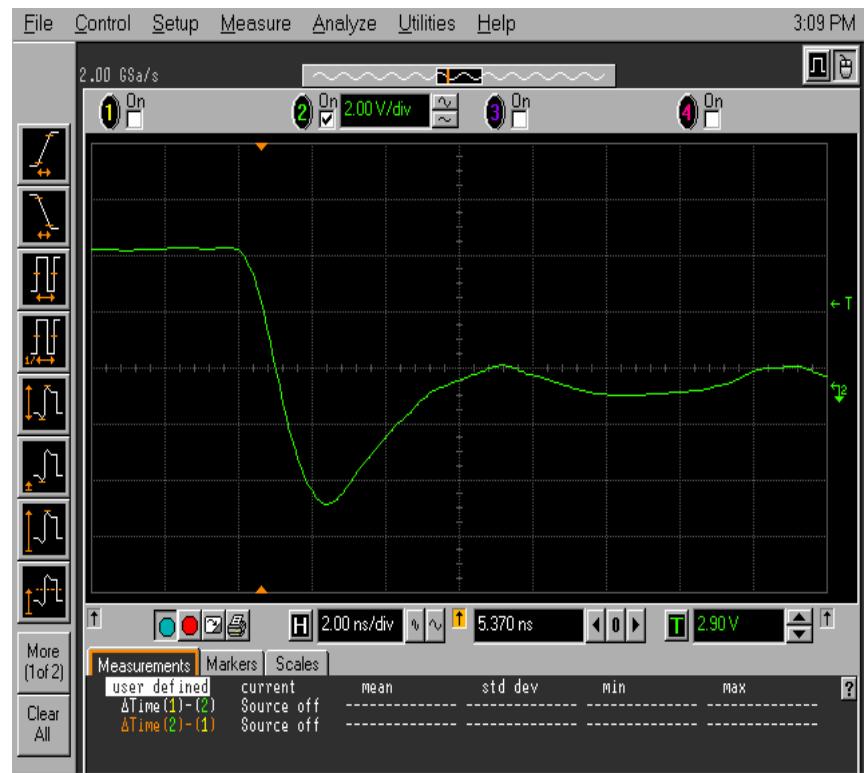


Figure 17(a) DUT 435 pre-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

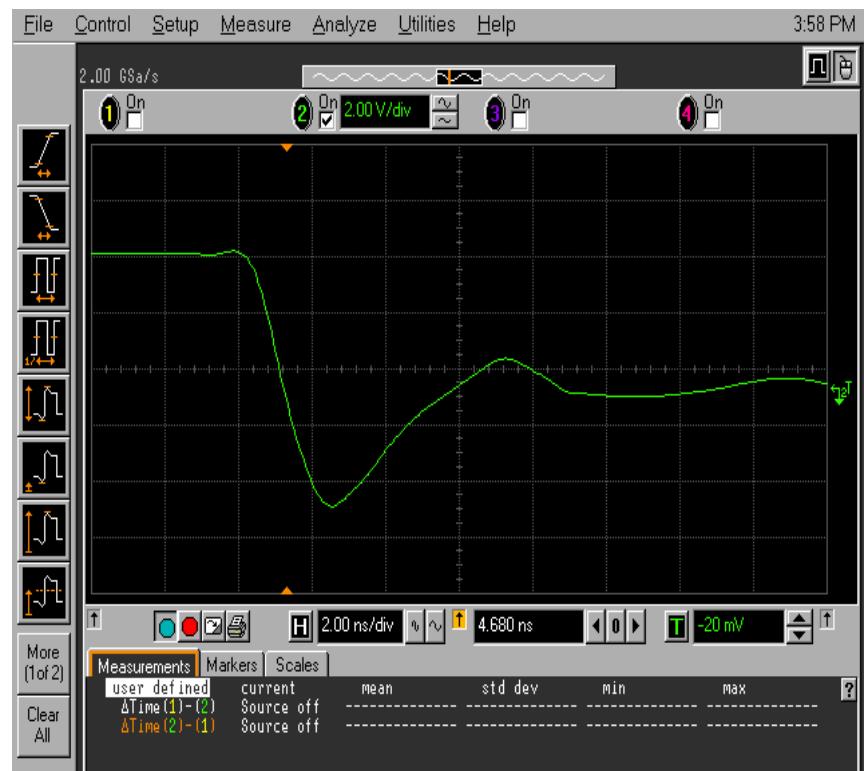


Figure 17(b) DUT 435 post-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

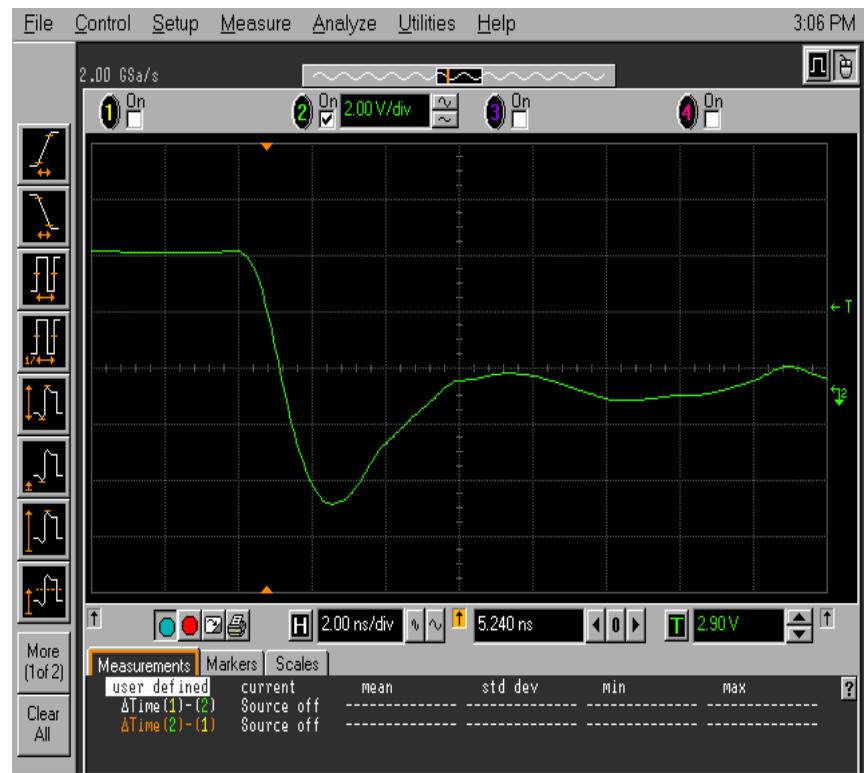


Figure 18(a) DUT 436 pre-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

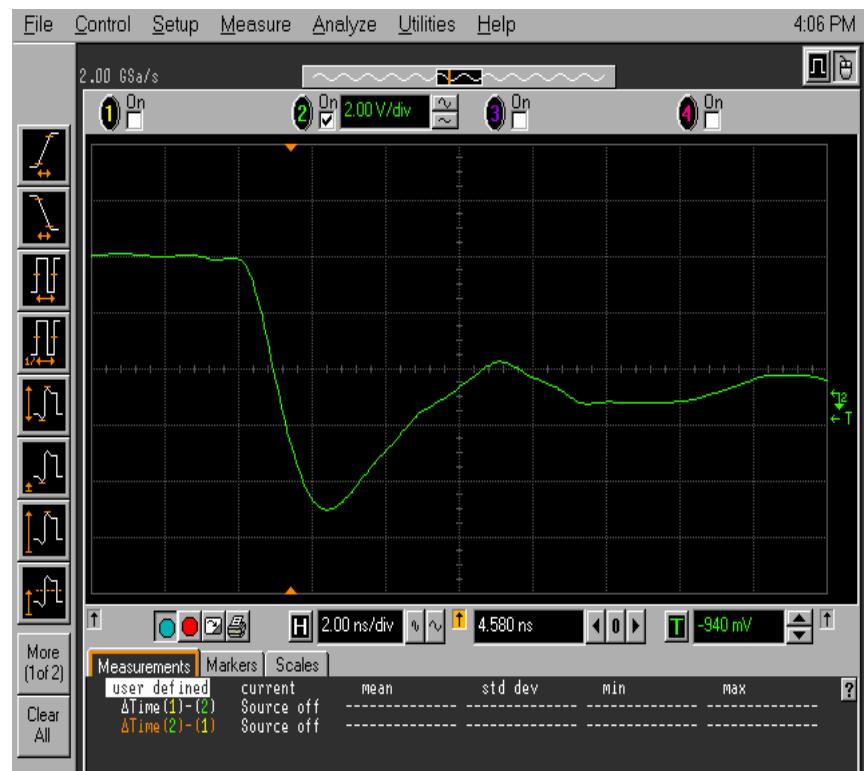


Figure 18(b) DUT 436 post-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

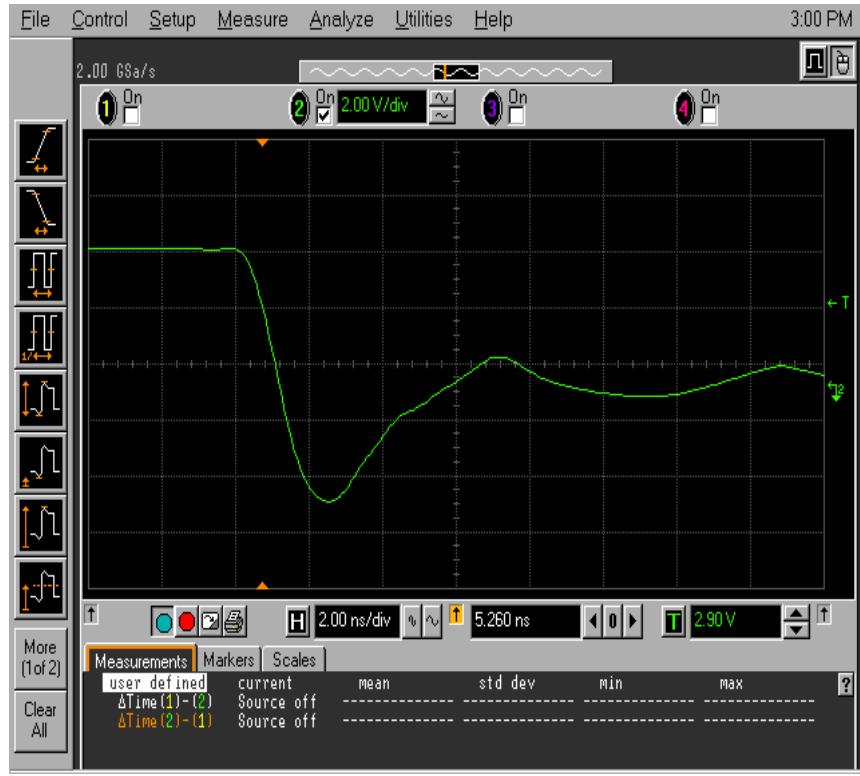


Figure 19(a) DUT 445 pre-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

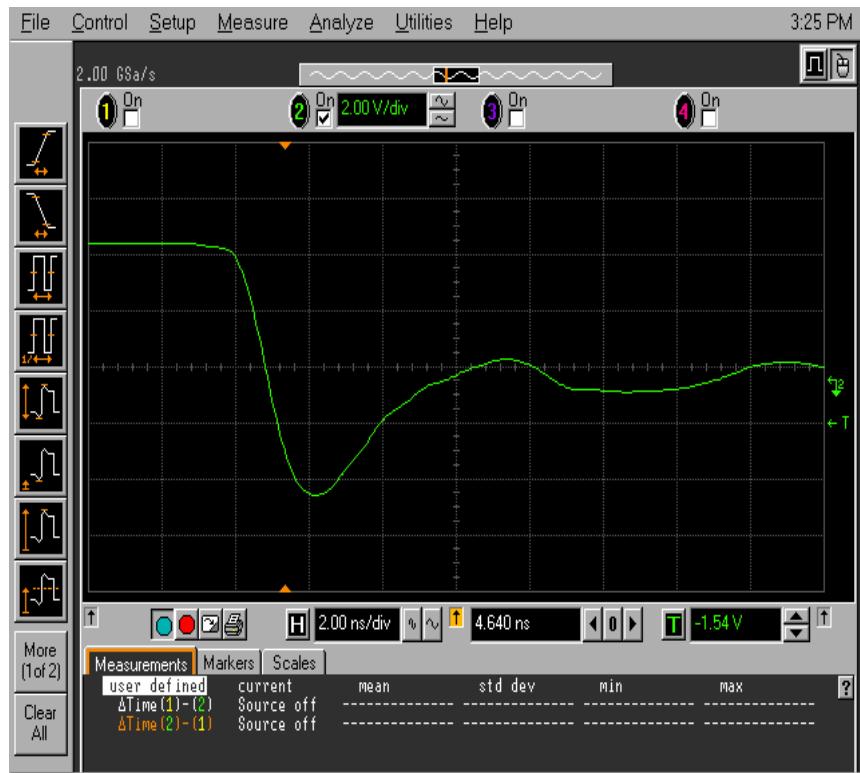
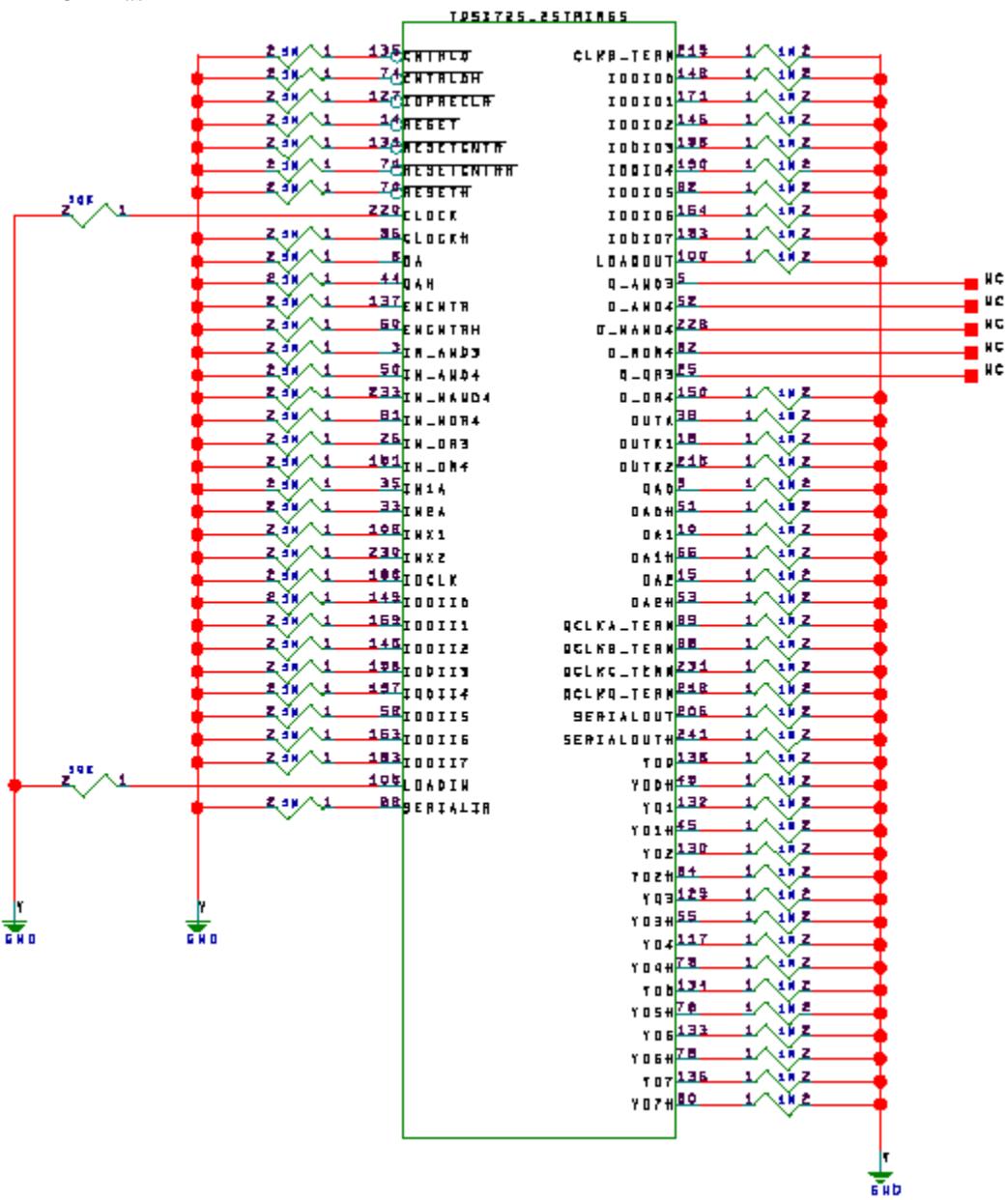
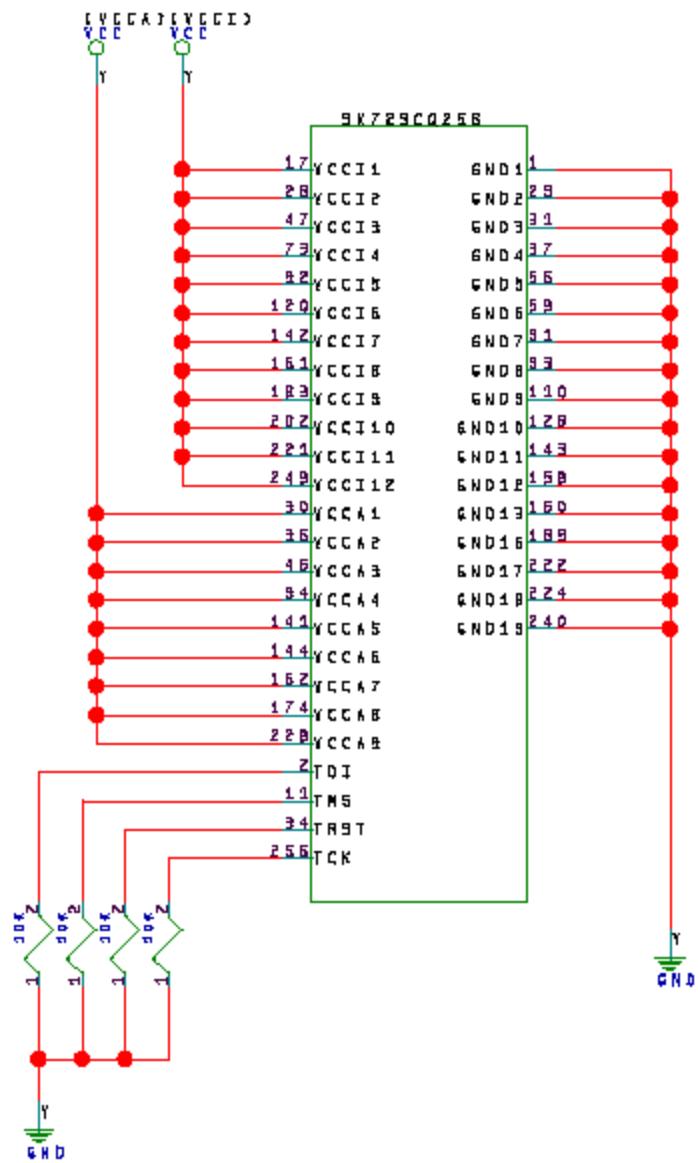


Figure 19(b) DUT 445 post-irradiation falling edge, abscissa scale is 2 V/div and ordinate scale is 2 ns/div.

Appendix A DUT Bias





APPENDIX B DUT DESIGN SCHEMATICS

